

## THE ENGINE

## GENERAL DESCRIPTION.

The six-cylinder, overhead-camshaft engine is built in unit construction with a single-plate dry clutch and four-speed synchromesh gearbox.

It has a robust six-throw camshaft, carried in four removable white-metal steel-backed bearings fitted with out-shims.

The thrust is taken by the rear bearing, which is flanged for this purpose.

The connecting rod big-end bearings are also removable white-metal lined steel-backed bearings fitted with out-shims. The little-end, embracing the gudgeon pin, is slotted and fitted with a clamp screw and spring washer, which serve to lock it solidly to the gudgeon pin.

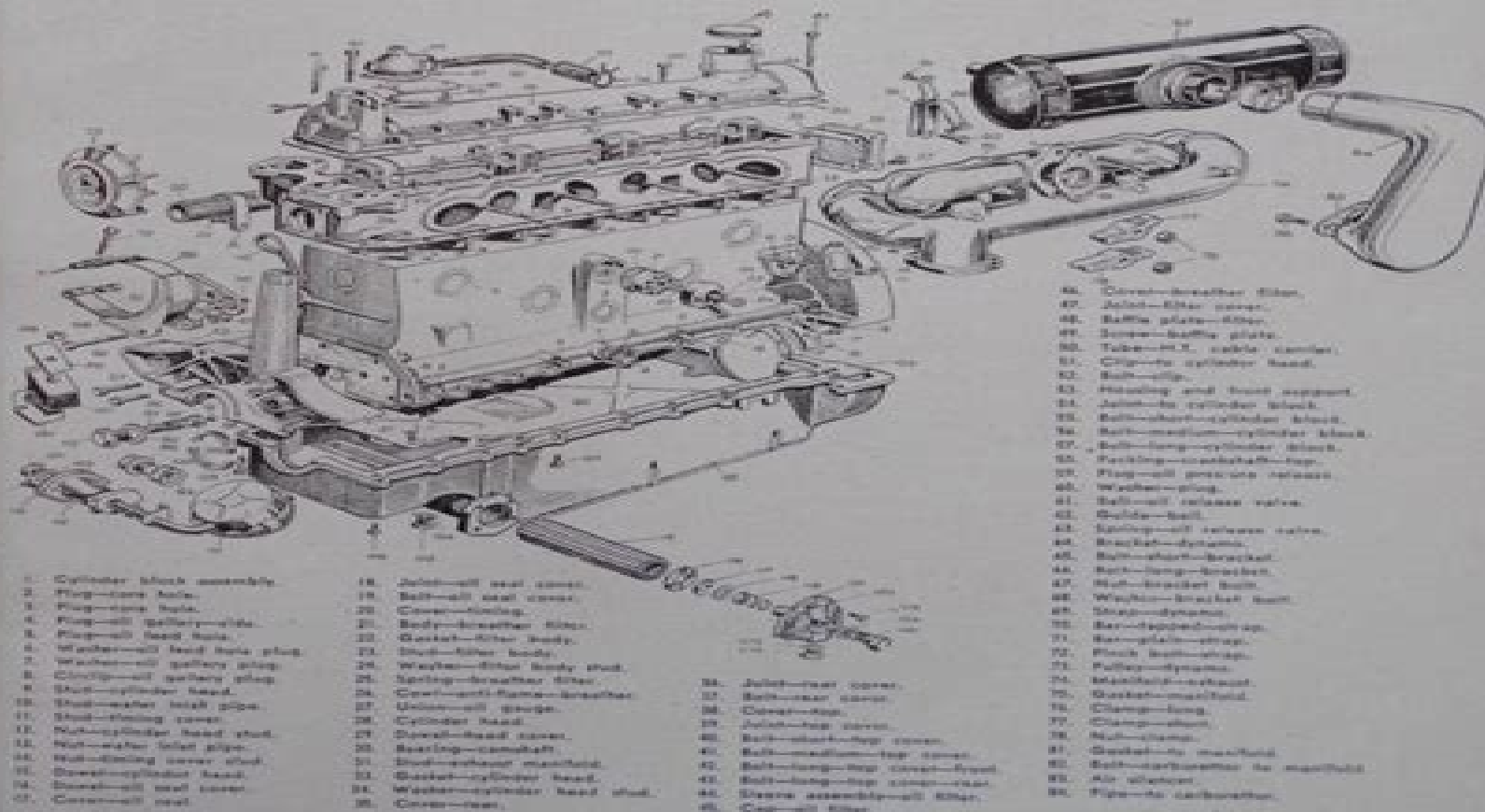


FIG. 1—THE ENGINE COMPONENTS (WITH HOME TYPE AIR CLEANER).

(Continued on page 8)

# Morris Parts Manual

**Sir George Christopher Trout BARTLEY**

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