

Bolt Torque - Tension Relationship Chart

(for Selected Inch-Series Fasteners)

© RepairEngineering.com

Bolt Size (inches)	Threads Per Inch	Bolt Thread Tensile Stress Area (sq. in.)	Fastener Coating	Bolt Torque / Clamp Load	Bolt Clamp Loads & Torques listed below are based on Bolt Material Pre-Load Stress of 10,000 & 25,000 psi... regardless of fastener specification		Fastener Specification			
							SAE J429-Grade 2	SAE J429-Grade 5	SAE J429-Grade 8	ASTM A574 Socket Head Cap Screw
					10,000 psi	25,000 psi	55,000 psi proof strength (1/4" - 3/4")	85,000 psi proof strength (1/4" - 1")	120,000 psi proof strength (1/4" - 1.5")	140,000 psi proof strength (#0 - 1/2")
							33,000 psi proof strength (7/8" - 1.5")	74,000 psi proof strength (1 - 1 1/8" - 1.5")		135,000 psi proof strength (over 1/2" - 2")
Bolt Clamp Loads & Torques listed below Based on Bolt Pre-load Stress of 75% of Proof Strength										
1/4 UNC	20	0.0318		Clamp Load (Lb)	318	796	1,313	2,029	2,864	3,341
			Lubricated	Torque (in-lb)	12	30	49	76	107	125
			Zinc Plated		14	36	59	91	129	150
			Plain - Dry		16	40	66	101	143	167
1/4 UNF	28	0.0364		Clamp Load (Lb)	364	909	1,500	2,319	3,274	3,819
			Lubricated	Torque (in-lb)	14	34	56	87	123	143
			Zinc Plated		16	41	68	104	147	172
			Plain - Dry		18	45	75	116	164	191
5/16 UNC	18	0.0524		Clamp Load (Lb)	524	1,311	2,163	3,342	4,719	5,505
			Lubricated	Torque (in-lb)	25	61	101	157	221	258
			Zinc Plated		29	74	122	188	265	310
			Plain - Dry		33	82	135	209	295	344
5/16 UNF	24	0.0581		Clamp Load (Lb)	581	1,452	2,395	3,702	5,226	6,097
			Lubricated	Torque (in-lb)	27	68	112	174	245	286
			Zinc Plated		33	82	135	208	294	343
			Plain - Dry		36	91	150	231	327	381

Nitronic 50 Lubricated Torque Values

Lawrence J. Korb

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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