

Inspection

Perform the following inspection and repair or replace the manifold as necessary.

- (1) Check the manifold for cracks, damage and porosity.
- (2) Check all mating surfaces for warpage and distortion.
- (3) Check all coolant passages for blockage and corrosion.

Installation

Install by reversing removal procedure noting the following:

- (1) Clean the mating surfaces of the cylinder head, manifold and surge tank ensuring that no foreign material enters any of the ports.
- (2) Use new gaskets and tighten all bolts and nuts to the specified torque.
- (3) Apply oil to the inlet manifold mounting studs.
- (4) Use a suitable thread sealant on the temperature sender and sensor.

VARIABLE INDUCTION CONTROL SYSTEM INSPECTION

System Inspection On Vehicle

- (1) Warm up the engine.
- (2) Connect the tachometer. Refer to Group 13.
- (3) Make sure that when the engine speed is increased from the idle speed to 5,000 rpm, the induction control valve shaft turns. Refer Fig. 7.

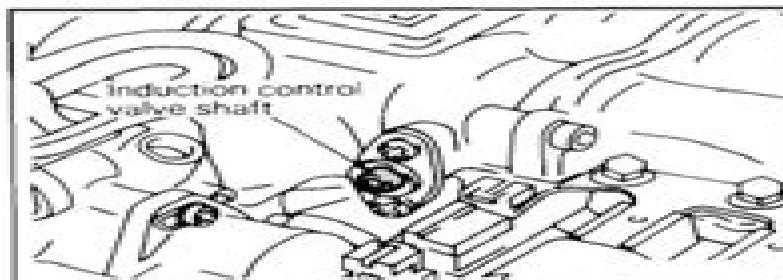


Fig. 7 — Induction control valve shaft.

VARIABLE INDUCTION CONTROL SERVO INSPECTION

- (1) Disconnect the variable induction control servo connectors.
- (2) Check the variable induction control servo coil for continuity. Refer Fig. 8

Standard Value

Measured terminal	Continuity
Between terminals 1 and 2	Present 5-35 Ohms @ 20°C

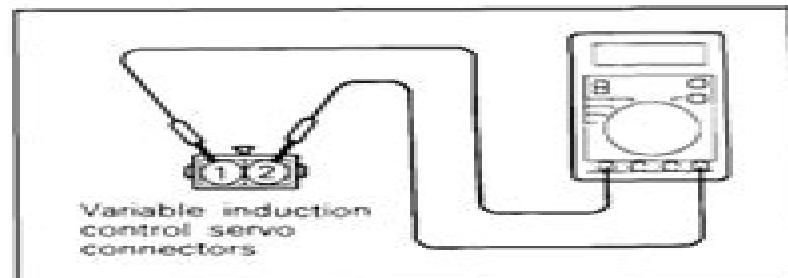


Fig. 8 — Variable intake control connector

- (3) Make sure that when DC 6V 4 dry Cells is applied to terminals ① and ② of the variable induction control servo connector, the induction control valve shaft turns smoothly. Refer Figs. 9 and 10.

CAUTION: Be sure to apply a voltage of not higher than DC 6V to the variable induction control servo connector terminals since application of high voltage may lock the variable intake control.

- (4) If deviation from the standard value occurs or the variable induction control valve shaft does not turn smoothly, replace the surge tank assembly.

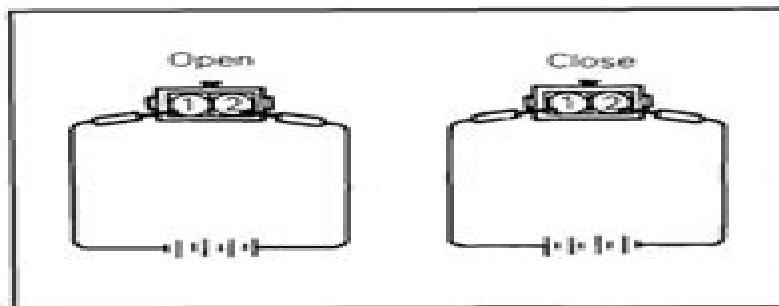


Fig. 9 — Variable intake control connector

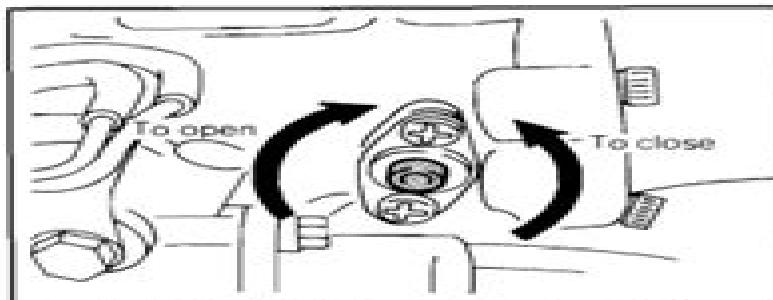


Fig. 10 — Variable intake control shaft

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Jeff Killingsworth,John Harold Haynes

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Mitsubishi Magna & Verada Automotive Repair Manual Jeff Killingsworth,John Harold Haynes,2012-02 Models covered Mitsubishi Magna and Verada Magna series TE TF TH TJ TL Verada series KE KF KH KJ KL 1996 through 2005 does not include four cylinder or All Wheel Drive models

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Haynes,2001-01-01 **Mitsubishi TE/KE Series Magna/Verada Diamante** Mitsubishi Motors Australia. Service

Division,1996 Mitsubishi Body Repair Manual ,1993 **Mitsubishi Body Repair Manual TJ Magna & KJ Verada**

,2000 Mitsubishi Magna, Verada V3000 R and S Series Workshop Manual Including Sedan and Wagon ,1994

Magna/Verada (Diamante), 1991-2005 Automotive Repair Manual ,2009 **Mitsubishi Magna Automotive Repair Manual** Eric Godfrey,John Harold Haynes,1997-01-01 Repair manual for all Mitsubishi Magna series TM TN TP with 2 6L 4 cylinder engines 1985 through 1991 Mitsubishi TR Magna, KR Verada Service Manual ,1992 Mitsubishi TR Magna, KR Verada Service Manual ,1992 Mitsubishi TR Magna, KR Verada Service Manual ,1992 **TJ Magna & KJ Verada Sedan & Wagon** Mitsubishi Motors Australia, **Magna TR Series** ,1993 Magna TR, TS Series ,1997 Mitsubishi Lancer Automotive Repair Manual Larry Warren,2001 Mitsubishi Magna TN Series Service Manual ,1987 **Mitsubishi**

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Australian Automotive Repair Manual Jeff Killingsworth,John Harold Haynes,2003 *Owner's Repair Guide* Peter

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Table of Contents Mitsubishi Magna Verada 1991 1996 Repair Service Manual

1. Understanding the eBook Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - The Rise of Digital Reading Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Personalized Recommendations
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual User Reviews and Ratings
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual and Bestseller Lists
5. Accessing Mitsubishi Magna Verada 1991 1996 Repair Service Manual Free and Paid eBooks
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual Public Domain eBooks
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual eBook Subscription Services
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual Budget-Friendly Options
6. Navigating Mitsubishi Magna Verada 1991 1996 Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual Compatibility with Devices
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Highlighting and Note-Taking Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Interactive Elements Mitsubishi Magna Verada 1991 1996 Repair Service Manual
8. Staying Engaged with Mitsubishi Magna Verada 1991 1996 Repair Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Mitsubishi Magna Verada 1991 1996 Repair Service Manual

9. Balancing eBooks and Physical Books Mitsubishi Magna Verada 1991 1996 Repair Service Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Mitsubishi Magna Verada 1991 1996 Repair Service Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Mitsubishi Magna Verada 1991 1996 Repair Service Manual

- Setting Reading Goals Mitsubishi Magna Verada 1991 1996 Repair Service Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mitsubishi Magna Verada 1991 1996 Repair Service Manual

- Fact-Checking eBook Content of Mitsubishi Magna Verada 1991 1996 Repair Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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