

Inspection

Perform the following inspection and repair or replace the manifold as necessary.

- (1) Check the manifold for cracks, damage and porosity.
- (2) Check all mating surfaces for warpage and distortion.
- (3) Check all coolant passages for blockage and corrosion.

Installation

Install by reversing removal procedure noting the following:

- (1) Clean the mating surfaces of the cylinder head, manifold and surge tank ensuring that no foreign material enters any of the ports.
- (2) Use new gaskets and tighten all bolts and nuts to the specified torque.
- (3) Apply oil to the inlet manifold mounting studs.
- (4) Use a suitable thread sealant on the temperature sender and sensor.

VARIABLE INDUCTION CONTROL SYSTEM INSPECTION

System Inspection On Vehicle

- (1) Warm up the engine.
- (2) Connect the tachometer. Refer to Group 13.
- (3) Make sure that when the engine speed is increased from the idle speed to 5,000 rpm, the induction control valve shaft turns. Refer Fig. 7.

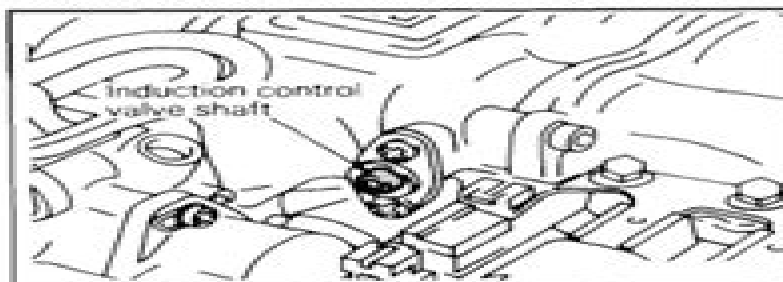


Fig. 7 — Induction control valve shaft

VARIABLE INDUCTION CONTROL SERVO INSPECTION

- (1) Disconnect the variable induction control servo connectors.
- (2) Check the variable induction control servo coil for continuity. Refer Fig. 8

Standard Value

Measured terminal	Continuity
Between terminals 1 and 2	Present 5-35 Ohms @ 20°C

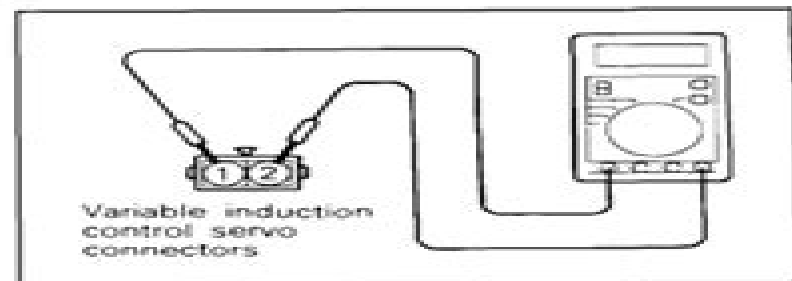


Fig. 8 — Variable intake control connector

- (3) Make sure that when DC 6V 4 dry Cells is applied to terminals ① and ② of the variable induction control servo connector, the induction control valve shaft turns smoothly. Refer Figs. 9 and 10.

CAUTION: Be sure to apply a voltage of not higher than DC 6V to the variable induction control servo connector terminals since application of high voltage may lock the variable intake control.

- (4) If deviation from the standard value occurs or the variable induction control valve shaft does not turn smoothly, replace the surge tank assembly.

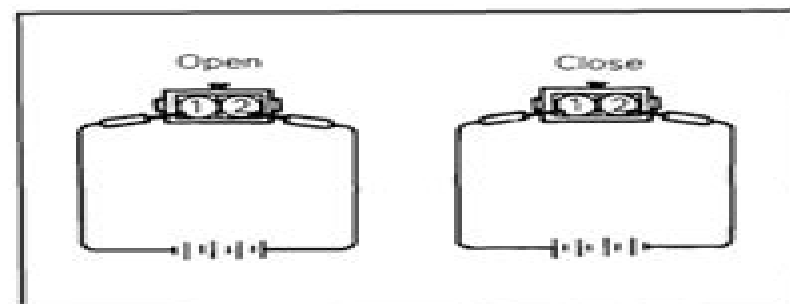


Fig. 9 — Variable intake control connector

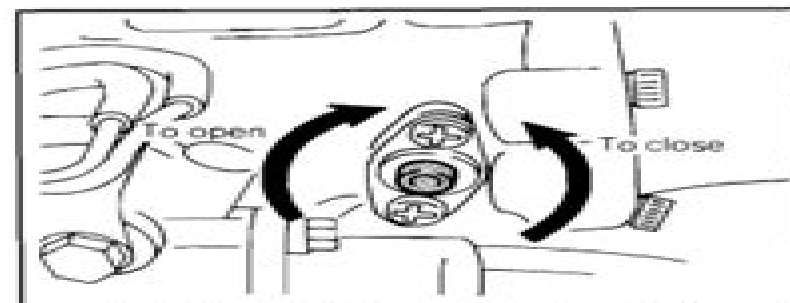


Fig. 10 — Variable intake control shaft

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Jeff Killingsworth, John Harold Haynes



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Magna/Verada (Diamante), 1991-2005 Automotive Repair Manual ,2009 **Mitsubishi Magna Automotive Repair Manual** Eric Godfrey, John Harold Haynes, 1997-01-01 Repair manual for all Mitsubishi Magna series TM TN TP with 2 6L 4 cylinder engines 1985 through 1991 [Mitsubishi TR Magna, KR Verada Service Manual](#) ,1992 [Mitsubishi TR Magna, KR Verada Service Manual](#) ,1992 [Mitsubishi TR Magna, KR Verada Service Manual](#) ,1992 **TJ Magna & KJ Verada Sedan & Wagon** Mitsubishi Motors Australia, **Magna TR Series** ,1993 [Magna TR, TS Series](#) ,1997 *Mitsubishi Lancer Automotive Repair Manual* Larry Warren, 2001 *Mitsubishi Magna TN Series Service Manual* ,1987 **Mitsubishi Pajero Automotive Repair Manual** Larry Warren, John Harold Haynes, 1997-01-01 Covers Mitsubishi Pajero petrol only series NA through NJ with 2 6L 3 0L 3 5L engines including EFI 1983 thru 1996 **Mitsubishi Magna & Verada Australian Automotive Repair Manual** Jeff Killingsworth, John Harold Haynes, 2003 *Owner's Repair Guide* Peter Russek, 1991

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