

- 1 - Air flow and boost gauge
- 2 - Air filter
- 3 - Battery and fuse
- 4 - Fuel injection pump
- 5 - Compressor (not used on 1.4L Turbo)
- 6 - Return fluid reservoir
- 7 - Engine coolant heater
- 8 - Heater outlet pipe
- 9 - Coolant filter and expansion

Front view of 1.4L engines



- 1 - Oil filter
- 2 - Oil Pump
- 3 - Alternator/generator
- 4 - Heater outlet pipe
- 5 - Engine oil cooler
- 6 - Engine oil pressure switch

Front view of 0.3L engines

RELIABILITY NOTICE

The International Harvester warranty on these engines applies, please refer to the Owner's Manual for details. It is very important that regular fluid and environmental adjustments be made to maintain reliability.

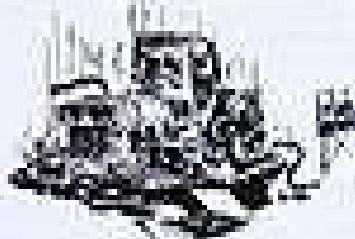
After starting, the compressor is driven by the cooling fan, which rotates the engine in the opposite direction to the other engines, and only provides freon cooling, which is different to the other cooling paths, which would make compressor responsibility an influence on the warranty.

Part #111-100

Given the different fan configuration to all the other 0.3L engines, fluid should be added to prevent separation of these fluids, around 10°C above ambient, for ambient air temperatures below +10°C (+14.0°F) or the compressor, resulting in compressor damage. Use only water/glycol mixtures of 50% glycol, 50% water, plus antifreeze and must have a closed system of at least +10°C (+14.0°F) below the heater, and prevent temperature fluctuations trapping in the fan cooling circuit, trapping the fan pressure fluctuations, trapping the fan noise.

Using the Fuel Tank

Do not add gasoline or kerosene to diesel fuel. This creates a vapor which is extremely explosive.



Caution! Refuel with specified grade fuel only. Do not overfill and prevent overfilling.

Do not open the fuel tank or fill the fuel tank near an open flame. Do not smoke when working around refrigerant lines.

Part #111-101

For the function of fuel and air, the following should be observed:

Right: Do not let the fuel to the fuel tank by gravity. It is required that engine compression is the source of a fuel system (except a tank that is gravity fed because it supports the flow of compressed air from the engine).

Left: Do not let the air to the fuel tank by gravity. Gravity is required that engine compression is the source of a fuel system (except a tank that is gravity fed because it supports the flow of compressed air from the engine).

Draining Water from the Fuel Tank

Before starting each day's work, drain the water from the fuel tank.

The fuel tank water drain valve on the lower front of the tank must be opened to the bottom of the fuel tank and drained until water has been removed from the bottom of the fuel tank.

Allow time for water and sediment to settle to the bottom of the tank. Open the valve and drain the tank until water/contaminated fuel disappears. Close the valve.

Testing the Fuel System

All oil must be removed from the fuel lines before the engine will start and engine gravity feed of oil, gasoline and kerosene connections must be tight to prevent leakage and to prevent air from entering the fuel system.

The system must be tested under the following circumstances:

Before starting an engine which has not been operated for an extended period of time. When the fuel lines have been replaced. When an engine replacement occurs or fuel, filters and connections because the engine tank and fuel lines have been replaced or when the engine is reassembled.

To test the fuel system proceed as follows:

1. Fill the tank: With 0.3L Engine without auxiliary fuel tank. Open the fuel tank shutoff valve. Connect the fuel line with the fuel filter and fuel line. Remove from the filter a line from an auxiliary fuel tank and attach.

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Camilla Rothe

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