SERVICE INFORMATION

GENERAL

- Perform the gear contact pattern and backlash inspection whenever you replace the bearings, gears or gear case. The extension lines from the gear engagement surfaces should intersect at one point.
- Protect the gear case with a shop towel or soft jaws while holding it in vise. Do not clamp it too tight as it could damage the gear case.
- Replace the ring and pinion gears as a set.
- Replace the cam followers (12 pieces) as a set, and the cam followers, face cams, differential housing and cap as an assembly if the face cam, differential housing or cap is faulty.

SPECIFICATIONS

Unit: mm (in)

ITEM			STANDARD	SERVICE LIMIT
Front differ-ential	Oil capacity	After draining	185 cm³ (6.3 US oz, 6.5 Imp oz)	–
		After disas-sembly	230 cm³ (7.8 US oz, 8.1 Imp oz)	–
	Recommended oil		Hypoid gear oil SAE #80	–
	Gear backlash		0.05 – 0.25 (0.002 – 0.010)	0.4 (0.02)
	Backlash difference		–	0.2 (0.01)
	Slip torque		14 – 17 N·m (1.45 – 1.75 kgf·m, 10 – 13 lbf·ft)	12 N·m (1.2 kgf·m, 9 lbf·ft)
	Face cam-to-housing distance		3.3 – 3.7 (0.13 – 0.15)	3.3 (0.13)
	Differential ring gear depth		6.55 – 6.65 (0.258 – 0.262)	6.6 (0.26)
	Cone spring height		2.8 (0.11)	2.6 (0.10)

TORQUE VALUES

Upper and lower arm ball joint nut		29 N·m (3.0 kgf·m, 21 lbf·ft)	Castle nut
Front wheel hub nut		78 N·m (8.0 kgf·m, 58 lbf·ft)	Castle nut
Differential ring gear bolt		49 N·m (5.0 kgf·m, 36 lbf·ft)	Special bolt: replace with a new one / Apply locking agent to the threads
Differential case cover 10 mm bolt	('05 – '07)	49 N·m (5.0 kgf·m, 36 lbf·ft)	Apply locking agent to the threads
	(After '07)	46.5 N·m (4.7 kgf·m, 34 lbf·ft)	Apply locking agent to the threads
Differential case cover 8 mm bolt		25 N·m (2.6 kgf·m, 19 lbf·ft)	
Differential case mounting bolt	(10 mm)	44 N·m (4.5 kgf·m, 33 lbf·ft)	
Differential case mounting bracket bolt	(8 mm)	22 N·m (2.2 kgf·m, 16 lbf·ft)	
Differential case mounting nut	(10 mm)	44 N·m (4.5 kgf·m, 33 lbf·ft)	Lock nut: replace with a new one
Differential case mounting nut	(8 mm)	22 N·m (2.2 kgf·m, 16 lbf·ft)	
Final drive clutch assembly mounting bolt		25 N·m (2.6 kgf·m, 19 lbf·ft)	ALOC bolt: replace with a new one
Front vehicle speed sensor cover bolt		10 N·m (1.0 kgf·m, 7 lbf·ft)	
Clutch cover stay bolt		10 N·m (1.0 kgf·m, 7 lbf·ft)	
Clutch cover bolt		7 N·m (0.7 kgf·m, 5.1 lbf·ft)	
Splash guard bolt		11 N·m (1.1 kgf·m, 8 lbf·ft)	ALOC bolt: replace with a new one
Tie-rod ball joint nut		54 N·m (5.5 kgf·m, 40 lbf·ft)	Lock nut: replace with a new one
Front wheel hub nut		78 N·m (8.0 kgf·m, 58 lbf·ft)	Castle nut

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Marcel A. Müller

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