

MINOLTA MAXXUM AF ZOOM 35-70 F4 LENS

Early Style

Product #: 2551-600

ADJUSTMENT LOCATIONS

Aperture size—A, fig. 2
Focus, 70mm—rotate front lens group after loosening 3 screws on front clamping ring
Focus, 35mm—spacers under bayonet mount
Macro encoder—shift macro-encoder brush (under rubber grip)

ADJUSTMENT PROCEDURES

1. Aperture size

a. Set zoom ring to 70mm.

b. Remove 2 screws holding lens-contact board and 3 screws holding light-shield ring, back of lens. Lift aside the light-shield ring, Fig. 1.

Caution: Note the loose ground spring that fits under the lens-contact board. The ground spring fits through a small hole in the light-shield ring and makes an electrical connection between the lens-mounting ring and the lens-contact board.

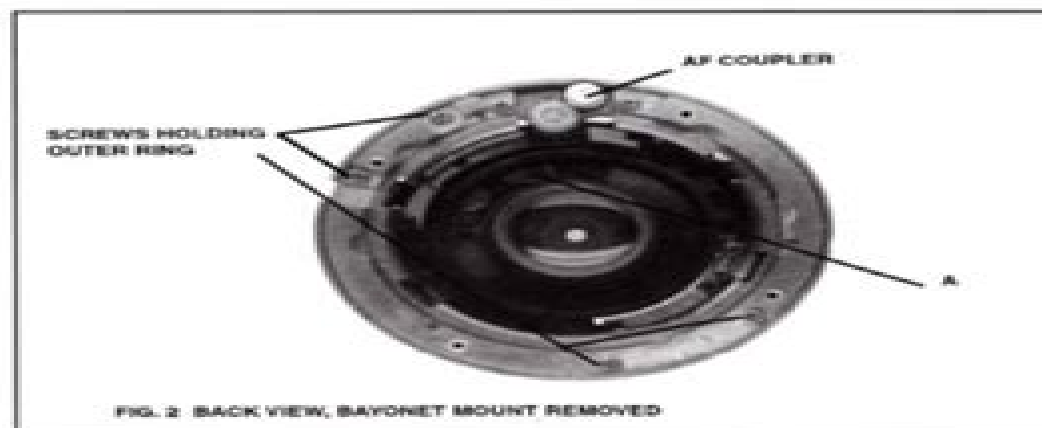
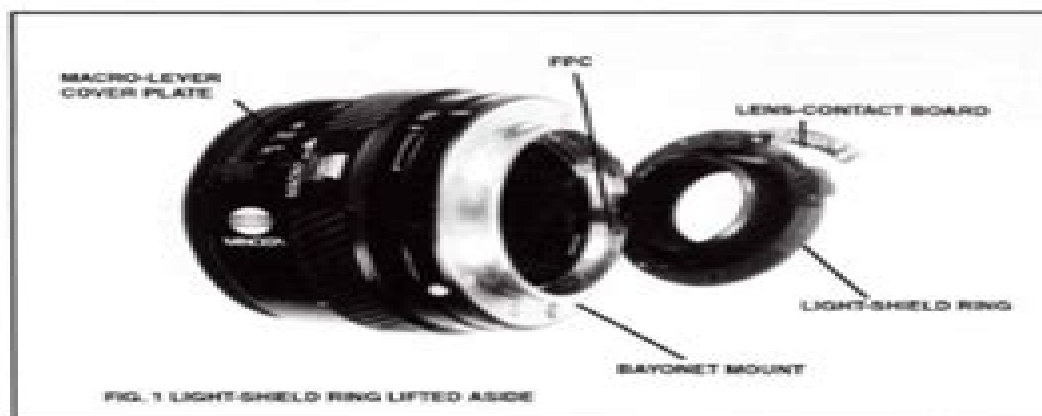
c. Hold the diaphragm-connecting plate—A in Fig. 2—in the full-open position (against the edge of the lens-mounting ring). Loosen the 2 screws holding the diaphragm-connecting plate. Shift the diaphragm-connecting plate until the aperture measures 18mm (viewed from the back of the lens).

2. Macro encoder

Check operation on a camera. With the camera set to AF, set the lens to the macro position—the camera should change to manual focus. Then return the lens to the 70mm position—the camera should reset AF. If not, remove the rubber grip, Fig. 1, and shift the macro-encoder brush.

3. Focus

a. Adjust at 70mm by removing the nameplate ring (double-stick) and loosening the 3 screws on the metal



clamping ring. Turn the front lens group with 1 of the screws to correct the ∞ focus.

b. Adjust at 35mm by adding or removing spacers behind the bayonet mount, Fig. 1. Remove the four screws holding the bayonet mount. Then lift the bayonet mount slightly to reach the spacers. If you install a spacer, make sure the spacer fits

between the flex and the bayonet mount (not under the section of flex). Minolta supplies the spacers in 5 thicknesses:

0.05mm	—2551-1385
0.07mm	—2551-1386
0.10mm	—2551-1387
0.20mm	—2551-1388
0.50mm	—2551-1389

Parts Guide Manual Minolta Di200 182

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