

```

(HARTWIG INTRO LATHE PROGRAMMING MESSAGE)
(PART NO: ALD1)
(PROGRAMMED BY: RJA)
(DATE: 6/2/2020)
(REV: A)

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```

(NATT) | ROUGH TURN, OD 80 DEC)
(NATT) | FINISH TURN, OD 75 DEC)
(NATT) | DRILL HOLE, .5" DIA. CARBIDE DRILL)

```

CLEAR

ORAM

G0 G18 G40 G80 G90 G95

G50 S3000

NATT1

(ROUGH FACE/OD TURN)

(80 DEC, .012 RAD)

G0 X20 Z30

T000101

G97 S1514 M4

X1.2 Z1.1 M8

G96 S3000

Z.000

G1 X-.065 F.01

G0 Z.1

X5

G95 NTUM1 V.03 W.003 D.15 F.015

NTUM1 G81

G0 G42 X2.9 Z.01

G1 Z0 F.008

G75 X3 L-.015

Z-.4

G75 X5 L-.015

Z-.4.05

G0 G40 X1.2

G80

G97 S818 M4

G0 X20 Z30 M9

M1

```

NATT2
(FINISH FACE/OD TURN)
(.75 DEC, .015 RAD)
G0 X20 Z30
T000102

```

G97 S818 M4

X1.2 Z1.1 M8

G96 S3000

Z0

G1 X-.05 F.01

G0 Z.1

X7.9

G97 NTUM1

G97 S400 M4

G0 X20 Z30 M9

M1

NATT3

(DRILL HOLE)

(.5" DIA. CARBIDE DRILL)

G0 X20 Z30

G27 S1

T000103

G97 S400 M3

G0 X1.26 Z1.1 M8

G183 X1.26 Z-1.15 C0 0.1 X0 F.005

G180

G0 X20 Z30 M9 M17

G270 S1

M2

SAMPLE MULTI-FUNCTION LATHE PROGRAM



Okuma Cnc Lathe Programming Manual

Ensheng Dong



Okuma Cnc Lathe Programming Manual:

Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level **Fanuc CNC Custom Macros** Peter Smid, 2004-01-11

CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are **BOOK JACKET Huebner's Machine Tool Specs: Threading through turning machines** ,1980

AMTIL the Source Peter Lambeck, 2009 Journal dates 2008 2009 Annual 2008 **Machinery Buyers' Guide** ,2003

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71 includes manufacturers catalogs *Machine Design* ,1982 **Manufacturing Engineering** ,2009 Regional Industrial Buying Guide ,2005 Computer Numerical Control for Machining Mike Lynch, 1992 Written to help the CNC novice achieve a practical understanding of the sophisticated equipment involved includes comprehensive explanations of all aspects of the methodology and presents detailed information on manual programming conversational programming a topic of growing significance in the field and machine operations Examines successful CNC operations in a wide variety of applications milling machines machining and turning centers turret punch presses wire EDM machines grinding equipment and laser cutting equipment Annotation copyrighted by Book News Inc Portland OR **Machinery** ,2004 **Thomas Regional Industrial Buying Guide** ,2003 **Chilton's Iron Age** ,1982 *Greater Delaware Valley Regional Industrial Purchasing Guide* ,1987 *Thomas' Register of American Manufacturers* ,1999 Government Reports Announcements & Index ,1981 **Chartered Mechanical Engineer** ,1983 *American Machinist & Automated Manufacturing* ,1991-07

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