

# Boilermaker NCCR Test (Latest) Questions With 100% Correct Ans..

When are steel chain slings recommended? Answer- When rigging from three points.

A big control valve is pulled who is responsible for the rigging? Answer- Crane operator and rigger.

What should be used to hold the pipe when setting up two 40-foot joints of 16-inch STD WT pipe? Answer- 4 legged roller top jacks.

The hitch made by wrapping the sling around the load, then passing one eye of the sling throughout a shackle is called? Answer- Choker Hitch.

When should rigging material be attached to a beam that is being demolished? Answer- Before any bolts are removed or any cutting is done on the beam.

Which of the following has a greater possibility of being a respiratory hazard? Answer- Asbestos.

Which type of insulation is required before a vessel is entered? Answer- Locking, Tagging, and Blinding lines that feed the vessel.

According to OSHA, oxygen and acetylene cylinders in storage must be separated at what minimum distance? Answer- 20 Ft.

What is the first thing a boilermaker should do before cutting into a tank or vessel? Answer- Determine the content.

What tool is normally used to check the alignment on the horizontal seams of the shell plates? Answer- A 2-foot level.

What is used to expand tubes inside mud and steam drums? Answer- Rolling motors and expanders.

What does a grooved nut on an Acetylene rig indicate? Answer- The left hand thread is for acetylene use only.

# Nccer Boilermaker Study Guide

**NCCER**

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