

## Study Guide Exam 3 OPM 311 Dec 2021

### Quality and Six Sigma

- Shingo Rule of 10's (Quality at the Source)
- Know the Quality and improvement gurus:
  - Walter A. Shewhart – Rules of Statistics
  - Taguchi – Costs increase just off the mean of the spec limits
  - Taiichi Ohno and Shigeo Shingo – Toyota Production Systems (TPS)
  - Deming – helped Japan after WWII, 14 points (do not memorize them) and PDCA
  - Phil Crosby – Quality is Free
  - Juran – Trilogy
    - Quality Planning
    - Quality Control
    - Quality Improvement
  - Kaoru Ishikawa – 7 tools especially the fishbone diagram (Ishikawa diagram)
- 4 areas of Cost of Quality (COQ) also known as Cost of Poor Quality (COPQ)
  - Appraisal
  - Prevention
  - Failure
    - Internal failure
    - External failure
- ISO role in commerce (quality and sustainability standards) – Doing what you say you are going to do (documentation).
- 2 ISO areas of certification: ISO 9000 – Quality certification and ISO 14000 Environmental Certification
- PDCA (Deming's 4-step) and evolution of DMAIC (Six Sigma 5-step) as a problem-solving tools
- DMAIC
  - Define
  - Measure (data metrics and sources)
  - Analyze (root cause analysis, determine possible solutions, testing)
  - Improve (implement solutions, if it doesn't work, start over again from M or A)
  - Control (sustain solutions, accountability, audit as needed)
- Six Sigma
  - Minimizing variation
  - Allowing only 3.4 defects per million opportunities

# Opm Exam Study Guide

**Peter B. Broida**

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**Federal Register** ,1992-01-02    [Air Traffic Control Test Prep Study Guide](#) Patrick R. Mattson,Patrick Mattson,1996-06

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### **Table of Contents Opm Exam Study Guide**

1. Understanding the eBook Opm Exam Study Guide
  - The Rise of Digital Reading Opm Exam Study Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Opm Exam Study Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Opm Exam Study Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from Opm Exam Study Guide
  - Personalized Recommendations
  - Opm Exam Study Guide User Reviews and Ratings
  - Opm Exam Study Guide and Bestseller Lists

5. Accessing Opm Exam Study Guide Free and Paid eBooks
  - Opm Exam Study Guide Public Domain eBooks
  - Opm Exam Study Guide eBook Subscription Services
  - Opm Exam Study Guide Budget-Friendly Options
6. Navigating Opm Exam Study Guide eBook Formats
  - ePUB, PDF, MOBI, and More
  - Opm Exam Study Guide Compatibility with Devices
  - Opm Exam Study Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Opm Exam Study Guide
  - Highlighting and Note-Taking Opm Exam Study Guide
  - Interactive Elements Opm Exam Study Guide
8. Staying Engaged with Opm Exam Study Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Opm Exam Study Guide
9. Balancing eBooks and Physical Books Opm Exam Study Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Opm Exam Study Guide
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Opm Exam Study Guide
  - Setting Reading Goals Opm Exam Study Guide
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Opm Exam Study Guide
  - Fact-Checking eBook Content of Opm Exam Study Guide
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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