

Study Guide Exam 3 OPM 311 Dec 2021

Quality and Six Sigma

- Shingo Rule of 10's (Quality at the Source)
- Know the Quality and Improvement gurus:
 - Walter A. Shewhart – Rules of Statistics
 - Taguchi – Costs increase just off the mean of the spec limits
 - Taiichi Ohno and Shigeo Shingo – Toyota Production Systems (TPS)
 - Deming – helped Japan after WWII, 14 points (do not memorize them) and PDCA
 - Phil Crosby – Quality is Free
 - Juran – Trilogy
 - Quality Planning
 - Quality Control
 - Quality Improvement
 - Kaoru Ishikawa – 7 tools especially the fishbone diagram (Ishikawa diagram)
- 4 areas of Cost of Quality (COQ) also known as Cost of Poor Quality (COPQ)
 - Appraisal
 - Prevention
 - Failure
 - Internal failure
 - External failure
- ISO role in commerce (quality and sustainability standards) – Doing what you say you are going to do (documentation).
- 2 ISO areas of certification: ISO 9000 – Quality certification and ISO 14000 Environmental Certification
- PDCA (Deming's 4-step) and evolution of DMAIC (Six Sigma 5-step) as a problem-solving tools
- DMAIC
 - Define
 - Measure (data metrics and sources)
 - Analyze (root cause analysis, determine possible solutions, testing)
 - Improve (implement solutions, if it doesn't work, start over again from M or A)
 - Control (sustain solutions, accountability, audit as needed)
- Six Sigma
 - Minimizing variation
 - Allowing only 3.4 defects per million opportunities

Opm Exam Study Guide

Peter B. Broida



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Federal Register ,1992-01-02 Air Traffic Control Test Prep Study Guide Patrick R. Mattson,Patrick Mattson,1996-06
Here is preparation material for the Air Traffic Control ATC test including questions answers explanations application procedures employment and training information and test taking strategies AR 601-222 10/17/2005 ARMED SERVICES MILITARY PERSONNEL ACCESSION TESTING PROGRAMS , Survival Ebooks Us Department Of Defense,www.survivalebooks.com,Department of Defense,Delene Kvasnicka,United States Government US Army,United States Army,Department of the Army,U. S. Army,Army,DOD,The United States Army, AR 601 222 10 17 2005 ARMED SERVICES MILITARY PERSONNEL ACCESSION TESTING PROGRAMS Survival Ebooks **PMP Project Management Professional Study Guide, Fourth Edition** Joseph Phillips,2013-07-19 The best fully integrated study system available for the PMP exam Fully updated for the current PMI Project Management Body of Knowledge PMBOK and the latest release of the Project Management Professional exam PMP Project Management Professional Study Guide Fourth Edition covers what you need to know and shows you how to prepare for this challenging exam 100% complete coverage of all official objectives for the PMP exam Exam Readiness checklist you re ready for the exam when all objectives on the list are checked off Inside the Exam sections in every chapter highlight key exam topics covered Two Minute Drills for quick review at the end of every chapter Simulated exam questions match the format tone topics and difficulty of the real exam Covers all the exam topics including Project Initiation Examining the Project Life Cycle and the Organization Adapting the Project Management Processes Integration Management Managing the Project Scope Time Management Cost Management Quality Management Human Resources Management Communications Management Risk Management Procurement Management Managing Project Stakeholders The PMI Code of Ethics and Professional Conduct Electronic content includes Complete MasterExam practice testing engine featuring two full practice exams detailed answers with explanations Score Report performance assessment tool Free video training from the author New Process ITTO Quick Review Guide New PMP Exam Cheat Sheets Earned Value and Time Value of Money worksheets With free online registration Bonus downloadable project management process review quiz Recruiter Journal ,2007 **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1988 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index Privacy Act Issuances ... Compilation United States. Office of the Federal Register,1979 Contains systems of records maintained on individuals by Federal agencies which were published in the Federal Register and rules of each agency concerning the procedures the agency will use in helping individuals who request information about their records **Federal Personnel Guide** ,2009 *37th AIAA Aerospace Sciences Meeting and Exhibit* ,1999 **Guide to Careers in Federal Law Enforcement** Thomas H. Ackerman,1999 IPMA News ,1996 **Privacy Act Issuances ...**

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