

Fig. 6A6-20—Reaming Valve Guide Bore

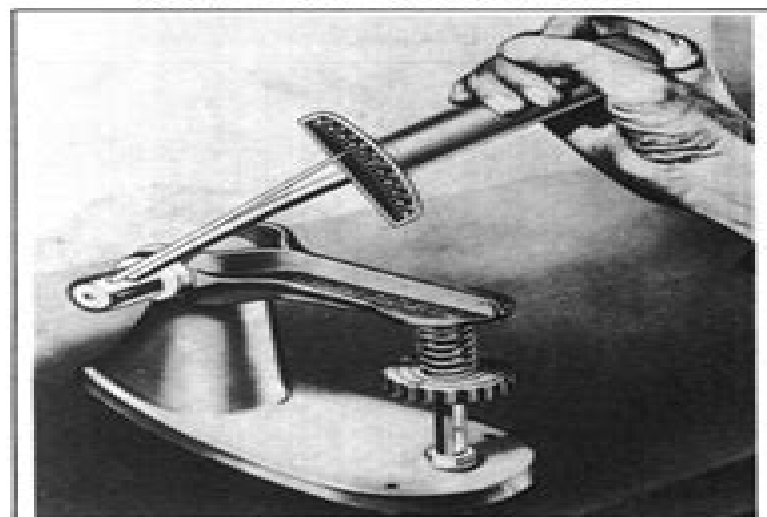


Fig. 6A6-21—Checking Valve Spring Tension

## VALVE GUIDE BORE

### Recondition

Valves with .003" oversize stems are available for intake and exhaust valves. Guides should be reamed and new oversize valves installed whenever clearances exceed specifications.

## VALVES AND SEATS

### Recondition

Valves should be ground on a special bench grinder designed specifically for this purpose and built by a reputable manufacturer. Valve seats should be ground with reputable power grinding equipment having stones of the correct seat angle and a suitable pilot which pilots in the valve stem guide. To ensure positive sealing of the valve face to its seat, the grinding stones should be carefully refaced before any

grinding is done. Valve seat angles should be as follows:

- A. Intake valve (46° seat)-45° face)
- B. Exhaust valve (46° seat)-(45° face)

### Assemble

1. Starting with the end cylinder, place the exhaust valve in the port and place the valve springs, valve spring damper, shield and retainer in position. Then using suitable spring compressor, compress the spring and install new oil seal and valve locks. See that the seal is flat and not twisted in the valve stem groove and that the seat locks properly in the valve stem groove (Fig. 6A6-18).

2. Assemble the remaining valves, valve springs, valve spring dampers, shields, spring caps, new oil seals and valve locks in the cylinder head. Check seals by placing a vacuum cup over valve stem and cap (Fig. 6A6-12).

3. Install cylinder head as previously described.



Fig. 6A6-22—Balancer and Pulley

## HARMONIC BALANCER OR PULLEY HUB

### Remove and Install

Some engines will have a pulley hub rather than a balancer. In either case procedures for removal are the same.

1. Remove all drive belts.
2. Position fan so wide angles will be at top and bottom allowing access to balancer (Fig. 6A6-22).
3. Remove harmonic balancer attaching bolt and retainer washer.
4. Remove harmonic balancer by sliding it off end of crankshaft.
5. Remove crank pulleys and reinforcing plate.

**NOTICE:** Do not pry an outside diameter of harmonic balancer. The harmonic balancer is a rubber mounted inertia member and balance could be affected.

6. Install new harmonic balancer by reversing above steps, lining up keyway in balancer with key on crankshaft.
7. Tighten harmonic balancer attaching bolt to 160 ft. lb. (216 N·m). (Remove flywheel cover and lock flywheel before tightening balancer bolt.)
8. Install drive belts and adjust to specifications.

## TIMING CHAIN COVER SEAL

### Remove and Install

1. Remove fan and accessory drive belts.

# Oldsmobile Repair Manual

**Ken Freund, John Harold Haynes**



## Oldsmobile Repair Manual:

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## **Table of Contents Oldsmobile Repair Manual**

1. Understanding the eBook Oldsmobile Repair Manual
  - The Rise of Digital Reading Oldsmobile Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Oldsmobile Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Oldsmobile Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Oldsmobile Repair Manual
  - Personalized Recommendations
  - Oldsmobile Repair Manual User Reviews and Ratings
  - Oldsmobile Repair Manual and Bestseller Lists
5. Accessing Oldsmobile Repair Manual Free and Paid eBooks
  - Oldsmobile Repair Manual Public Domain eBooks
  - Oldsmobile Repair Manual eBook Subscription Services
  - Oldsmobile Repair Manual Budget-Friendly Options
6. Navigating Oldsmobile Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- Oldsmobile Repair Manual Compatibility with Devices
- Oldsmobile Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Oldsmobile Repair Manual
  - Highlighting and Note-Taking Oldsmobile Repair Manual
  - Interactive Elements Oldsmobile Repair Manual
- 8. Staying Engaged with Oldsmobile Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Oldsmobile Repair Manual
- 9. Balancing eBooks and Physical Books Oldsmobile Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Oldsmobile Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Oldsmobile Repair Manual
  - Setting Reading Goals Oldsmobile Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Oldsmobile Repair Manual
  - Fact-Checking eBook Content of Oldsmobile Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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