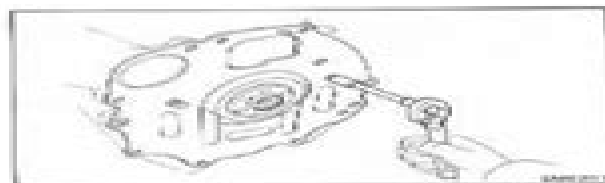
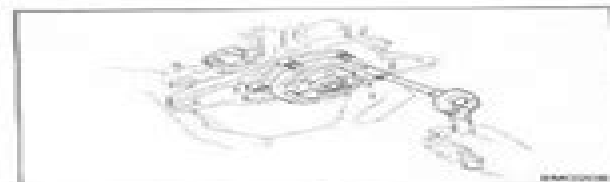
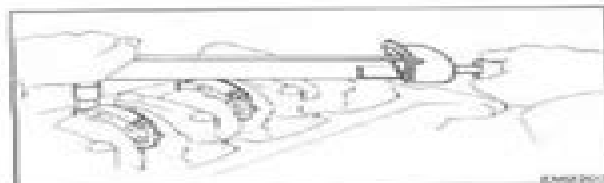


**EM-58****ENGINE MECHANICAL — Cylinder Block**

- (c) Apply a light coat of the engine oil on the threads and under the rod nuts.
- (d) Install and tighten the rod nuts alternately in two or three passes.
Torque: 600 kg-cm (43 ft-lb, 59 N-m)
- (e) Check that the crankshaft turns smoothly.
- (f) Check the rod thrust clearance.
(See page EM-51)

ASSEMBLY OF CYLINDER BLOCK

(See page EM-50)

1. **INSTALL REAR OIL SEAL RETAINER**
Install a new gasket and the retainer with the four bolts.
Torque the bolts.
Torque: 130 kg-cm (9 ft-lb, 13 N-m)
2. **INSTALL OIL PUMP**
(See steps 2 to 7 on pages LU-6, 7)
3. **INSTALL CYLINDER HEAD**
(See steps 1 to 3, 6, 10 to 14 and 16 on pages EM-46 to 49)
4. **REMOVE ENGINE STAND**
5. **INSTALL REAR END PLATE**
Install a dust seal and the end plate with the two bolts.
Torque the bolts.
Torque: 120 kg-cm (9 ft-lb, 12 N-m)
6. **INSTALL FLYWHEEL OR DRIVE PLATE**
Torque: 1,250 kg-cm (90 ft-lb, 123 N-m)

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Noel Jamieson



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Table of Contents Pdf 2lt Surf Workshop Manual

1. Understanding the eBook Pdf 2lt Surf Workshop Manual
 - The Rise of Digital Reading Pdf 2lt Surf Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Pdf 2lt Surf Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Pdf 2lt Surf Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Pdf 2lt Surf Workshop Manual
 - Personalized Recommendations
 - Pdf 2lt Surf Workshop Manual User Reviews and Ratings
 - Pdf 2lt Surf Workshop Manual and Bestseller Lists
5. Accessing Pdf 2lt Surf Workshop Manual Free and Paid eBooks
 - Pdf 2lt Surf Workshop Manual Public Domain eBooks
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 - Pdf 2lt Surf Workshop Manual Budget-Friendly Options
6. Navigating Pdf 2lt Surf Workshop Manual eBook Formats

- ePub, PDF, MOBI, and More
- Pdf 2lt Surf Workshop Manual Compatibility with Devices
- Pdf 2lt Surf Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Pdf 2lt Surf Workshop Manual
 - Highlighting and Note-Taking Pdf 2lt Surf Workshop Manual
 - Interactive Elements Pdf 2lt Surf Workshop Manual
- 8. Staying Engaged with Pdf 2lt Surf Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Pdf 2lt Surf Workshop Manual
- 9. Balancing eBooks and Physical Books Pdf 2lt Surf Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Pdf 2lt Surf Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Pdf 2lt Surf Workshop Manual
 - Setting Reading Goals Pdf 2lt Surf Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pdf 2lt Surf Workshop Manual
 - Fact-Checking eBook Content of Pdf 2lt Surf Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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