

REMOVAL

1. Lower the boom and bucket to the latched position (resting on the ground), or remove any attachment and have the boom and rest on the boom lock pins. 1. Rotate the attachment plate to the fully "DUMPED" position.
2. Stop the engine, turn the ignition key to the run position and operate the boom and bucket control pedals to release pressure in the boom and bucket circuits. Turn off the key.

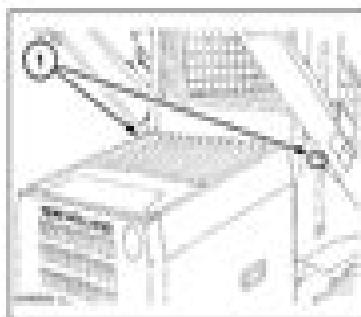


Figure 6-46

3. Raise the seat and seat pan to the raised latched position. 1.
4. Remove the step shield, 2, to access the control valve area. For more access, remove the right, 3, or left, 4, hydraulic control handle assembly.



CAUTION: NEVER WORK UNDER A RAISED BOOM UNLESS IT IS PROPERLY SUPPORTED BY THE BOOM LOCK PINS.

CAUTION: NEVER WORK UNDER A RAISED BOOM WITH AN ATTACHMENT, ALWAYS REMOVE THE ATTACHMENT FROM THE LOADER.

CAUTION: NEVER LOOSEN ANY HYDRAULIC LINES WITHOUT FIRST RELIEVING ALL PRESSURE IN THE SYSTEM.

CAUTION: DO NOT WORK UNDER A RAISED SEAT UNLESS IT IS SECURELY LATCHED IN THE RAISED LATCHED POSITION.

Draining the hydraulic oil reservoir is not required if the suction and return lines are capped to prevent loss of oil, unless the hydraulic system requires cleaning.



Figure 6-47

5. To drain the system, remove the front access door, 1, at the front-right corner of the engine body pan by removing the two rear bolts, 2, loosening the front two bolts, 3, and sliding the door rearward.

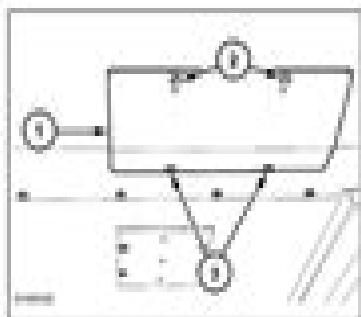


Figure 6-48

6. Drain the hydraulic reservoir by disconnecting the return-line, 1, at tee, 2, and drain the oil into a suitable container.

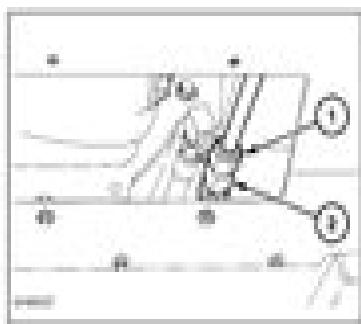


Figure 6-49

7. Unplug the speed lock solenoids, 1.
8. Remove the pressure line, 2, and return line, 3, cap both lines to prevent loss of oil and contamination from entering the hydraulic system.
9. Remove the hydraulic lines connected to the work ports of the control valve, 4, flow or air line, 5 until it is equipped with auxiliary boom hydraulic and cap.
10. Remove the line from the power beyond port, 6, if equipped with auxiliary hydraulic and cap.
11. Unhook the control linkage from the control valve speeds at 6.
12. Remove the control valve retaining hardware, 7, lift the control valve assembly from the loader.

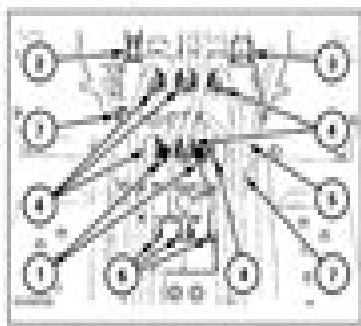


Figure 6-50

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Scott C. Dulebohn

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