

**Productivity Science of Machining - F.W. Taylor -
Experiments and Results
Productivity Science: Foundation of Industrial Engineering**

Compilation of Blog Posts on Productivity Science
by Prof. K.V.S.S. Narayana Rao.

Version 1.0, July 2023.

These blog posts are mainly excerpts from Taylor's Book - The Art of Metal Cutting.
Author Blog on Industrial Engineering - Industrial Engineering Knowledge Center
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<https://www.linkedin.com/in/narayana-rao-kvss-b608007/>

Kvssnrao5 (at) gmail.com

Introduction

Three areas of industrial engineering (IE) can be specified in terms of focus objects. They are facilities industrial engineering, process industrial engineering and product industrial engineering.

In facilities IE, the object focused is facilities of the organizations. In process IE, processes used are the objects of industrial engineering studies and efforts. In product IE, it is the products produced by the organization which are objects of IE studies. For these are areas, the direction for productivity improvement and engineering is provided by theories and laws of productivity science.

Productivity Science

"Productivity science is scientific effort, that in any specific work situation, identifies the appropriate philosophy, culture, systems, processes, technology, methods and human physical action and behavior and elements of each of them, that will maximize positive (social, environmental and economic) outcomes relative to the resources consumed."

In Frameworks for Productivity Science of Machine Effort and Human Effort (Proceedings of the 2020 IIE Annual Conference, L. Cromarty, R. Shirwarker, P. Wang, eds.)

Positive outcomes represent the effectiveness of the work system. When we determine the effectiveness per unit of the resources consumed, we get productivity

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