

METROLOGY AND MEASUREMENTS LABORATORY

Subject Code	: ME46L	No. of Credits	: 0 – 0 – 1.5
No. of Practical Hours / Week	: 03	CIE Marks	: 50
Total No. of Practical Hours	: 39		

COURSE OBJECTIVES:

1. To provide students with the necessary skills for calibration and testing of different gauges and instruments.
2. To provide students with the necessary skills to collect data, perform analysis and interpret results to draw valid conclusions through standard test procedures using various metrology instruments.

COURSE CONTENT

PART-A

MECHANICAL MEASUREMENTS

1. Calibration of Pressure Gauge
2. Calibration of Thermocouple
3. Calibration of LVDT
4. Calibration of Load cell

1. Calibration of Pressure Gauge using standard pressure gauge

(10%)

MECHANICAL

1. Measurement of length using Vernier Caliper / Micrometer
2. Measurement of angle using Bevel Protractor / Sine Bar / Sine Conical
3. Measurement of diameter using outside micrometer / Inside cal
4. Measurement of surface roughness using
 - (a) surface roughness
 - (b) surface roughness
5. Measurement of force / torque / moment using piezo-electric / Strain-gage method
6. Measurement of surface roughness using Talysurf / Surface Roughness Comparator
7. Measurement of geometric form and feature using coordinate measuring machine / Laser based measurement
8. Calibration of Micrometer using the gauge
9. Measurement using Optical flats

Metrology Laboratory Manual

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Metrology Laboratory Manual:

Metrology and Measurement Anand Arumugham, 2020-11-06 Metrology and Measurements Laboratory Manual is one of the available lab manuals for Metrology and Measurement course There are 10 exercises in the book Laboratory Manual for Basic Metrology Course Tadeusz Sidor, Tadeusz Żegleń, 2010 Laboratory Manual for Biotechnology and Laboratory Science Lisa A. Seidman, Mary Ellen Kraus, Diana Lietzke Brandner, Jeanette Mowery, 2022-12-23 Provides the basic laboratory skills and knowledge to pursue a career in biotechnology Written by four biotechnology instructors with over 20 years of teaching experience it incorporates instruction exercises and laboratory activities that the authors have been using and perfecting for years These exercises and activities help students understand the fundamentals of working in a biotechnology laboratory Building skills through an organized and systematic presentation of materials procedures and tasks the manual explores overarching themes that relate to all biotechnology workplaces including forensic clinical quality control environmental and other testing laboratories Features Provides clear instructions and step by step exercises to make learning the material easier for students There are Lab Notes for Instructors in the Support Material see tab below Emphasizes fundamental laboratory skills that prepare students for the industry Builds students skills through an organized and systematic presentation of materials procedures and tasks Updates reflect recent innovations and regulatory requirements to ensure students stay up to date Supplies skills suitable for careers in forensic clinical quality control environmental and other testing laboratories *Laboratory Manual of Metrology, Materia Medica and Pharmacology for Nurses* University of Minnesota. Department of Pharmacology, 1934 **Publications of the National Institute of Standards and Technology ... Catalog** National Institute of Standards and Technology (U.S.), 1981 **Metrology and Surface Engineering Lab Manual** Dareddy Ramana Reddy, 2011-09 This book is written to meet the objectives of graduates and undergraduates students It includes various measuring instruments including calibration procedures technical manuals and measurement analytical studies It imparts the basic knowledge about different measuring instruments and their application procedures in real time practice world This includes basic as well as advanced measuring techniques with latest instruments *Publications of the National Bureau of Standards ... Catalog* United States. National Bureau of Standards, 1980 *Publications of the National Bureau of Standards* United States. National Bureau of Standards, 1980 **NBS Special Publication** , 1968 **Handbook of Industrial Metrology** American Society of Tool and Manufacturing Engineers, 1967 Publications United States. National Bureau of Standards, 1981 Metrology and Industrial Inspection Lab Manual D. G. Mahto, 2017 The Industrial Metrology and Industrial Inspection systems make student conversant with the latest trends of measuring efficiently and build industrial inspection and metrology systems Therefore this lab manual has been developed based on the common inspection and metrology platform combining real time data processing into sophisticated measurement systems for industrial applications *Publications of the Faculties* University of Minnesota, 1937

Laboratory Manual and Study Guide for Integrated Science for Health Students T. Randall Lankford, 1976 **Scientific and Technical Aerospace Reports** ,1984 **Handbook of Metrology** Michael Gläser, Manfred Kochsiek, 2010-06-08

Metrology is the study of measurement It includes all theoretical and practical aspects of measurement and may be divided into three subfields Scientific or fundamental metrology concerns the establishment of measurement units unit systems development of new measurement methods realization of measurement standards and the transfer of traceability from these standards to users in society This handbook contains articles dealing with general topics of measurement and articles on particular subjects in mechanics and acoustics electricity optics temperature time and frequency chemistry medicine and particles The contributions of the first part are summarized as follows Introduction Units Fundamental Constants Fundamentals of Materials Measurement and Testing Measurement of Mass Density Measurement and Instrumentation of Flow Ultrasonics Measurement of Basic Electromagnetic Quantities Quantum Electrical Standards Metrology of Time and Frequency Temperature Measurement Metrology in Medicine **A Laboratory Guide in Pharmacology** Torald Hermann Sollmann, 1917 **Handbook for the Quality Assurance of Metrological Measurements** John Keenan Taylor, H. V. Oppermann, 1986 **Learning Directory** ,1970 The Detection and Measurement of Inflammable Gas and Vapour in the Air Frank Clowes, Boverton Redwood, 1896

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