

STEERING COLUMN

- If vehicle has been in a collision, or if noise and rattles are heard during a turn, check the column length "L" as shown. If out of specification, replace the steering column as an assembly.

Steering column length "L" : 428 mm (16.85 in)

- Check for proper lubrication, apply grease as necessary.



INSTALLATION

Installation is in the reverse order of removal.

- Tighten the nuts and bolts to the specified torque. Refer to [PS-3, "Torque and Installation"](#).

NOTE:

Do not reuse non-reusable parts.

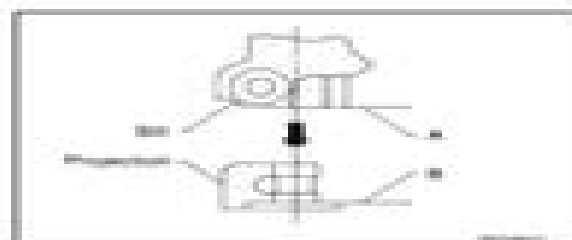
- When installing steering column to steering member, install nut from front side of vehicle.

CAUTION:

When installing the steering column, finger-tighten all of the lower bracket and joint retaining bolts; then tighten them to specification. Do not apply undue stress to the steering column.

NOTE:

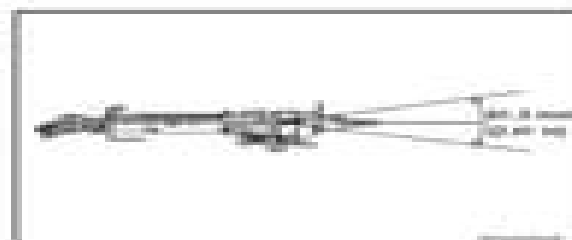
Align slit of the coupling joint with projection on dust cover. Insert the joint until surface A contacts surface B.



- After installation, turn steering wheel to make sure it moves smoothly. Ensure the number of turns are the same from the straight-forward position to left and right locks. Be sure that the steering wheel is in a neutral position when driving straight ahead.

INSPECTION AFTER INSTALLATION

- After installing steering column to vehicle, check SR device and its operation range. Ranges of operation are shown.
- Check if steering wheel operation can turn to the end of the left and right stops smoothly.



Passat 97 Power Steering Repair Manual

**Bowker Editorial Staff, R R Bowker
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