

STEERING COLUMN

- If vehicle has been in a collision, or if noise and rattles are heard during a turn, check the column length "L" as shown. If out of specification, replace the steering column assembly.
- **Steering column length "L" = 421.9 mm (16.65 in)**
- Check for proper lubrication, apply grease as necessary.



INSTALLATION

Installation is in the reverse order of removal.

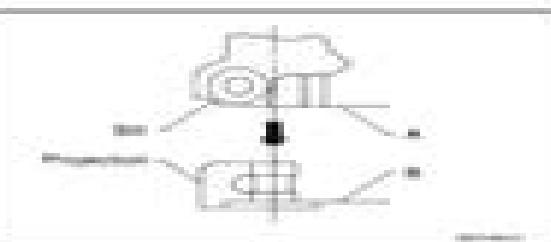
- Tighten the nuts and bolts to the specified torque. Refer to [C9-20, "Torque and Lubrication"](#).
- **NOTE:**
Do not reuse non-reusable parts.
- When installing steering column to steering member, install nut from front side of vehicle.

CAUTION:

When installing the steering column, finger-tighten all of the lower bracket and joint retaining bolts, then tighten them to specification. Do not apply torque directly to the steering column.

NOTE:

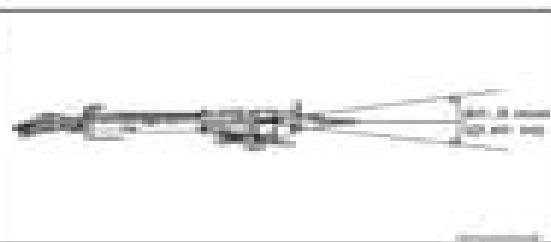
Align part of the coupling joint with projection on dust cover. Insert the joint until surface A contacts surface B.



- After installation, turn steering wheel to make sure it moves smoothly. Ensure the number of turns and the distance from the straight-forward position to left and right locks. Be sure that the steering wheel is in a neutral position when idling straight ahead.

INSPECTION AFTER INSTALLATION

- After installing steering column to vehicle, check left, center and the operation range. Ranges of operation are shown.
- Check, if steering wheel operation can turn to the end of the left and right stops smoothly.



Passat 97 Power Steering Repair Manual

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