



TECAHENT GARAGE EQUIPMENT CO LTD

# OPERATION & MAINTENANCE

## REFLEX BEAM TESTER

Cat. No's. DE 7188 and 7188/101

### SAFETY PRECAUTIONS (U.K., Health and Safety at Work Act 1974)

Never start High Pressure Air, Gas or Oil Delivery Nozzles at any part of the body. Always switch off and remove the hose from electrical supplies, electrical power supply is a risk factor at all air pressure reservoirs before commencing any maintenance work. Make sure that any guards or covers removed for maintenance work are replaced before operating the equipment.

### DESCRIPTION

1. The Tecahent Reflex Beam Tester Cat. No. DE 7188 is designed to facilitate the rapid accurate timing and adjustment of car and commercial vehicle headlights in accordance with H.C.T.U. test requirements.

The central timing instrument is mounted on two vertical columns and counterbalanced by a coarsely tension spring so that whilst it is easily adjusted for height it will remain in the position selected. The columns are rigidly connected to a floor mounted trolley which moves on two rails fixed to the floor.

The instrument consists of a hinged coarsening lens with a lever operated positioning mechanism, alignment sight and an viewing mirror which can be moved through the observation panel in the top of the unit. Sighting is by means of a cross wire and a semi-circular mirror marked with a scale which is aligned with the image on the calibrated screen. When looking down on the mirror through the observation panel the circle appears as an ellipse and is referred to as the sighting ellipse. A light cell fitted to a control rod to act as a 'hot spot' sensor, can be moved in two directions across the screen so that in conjunction with an engraved type mirror the position of the beam is instantly seen ('hot spot') can be accurately determined.

Provision is made for the instrument to be raised up to 100° each side of centre, to permit alignment with the longitudinal centre line of the vehicle under test.

### INSTALLATION

#### 1. Site

The floor area designated for headlamp testing requires careful selection or preparation. It does not need to be precisely level as a slight continuous gradient will not affect accuracy but both the vehicle standing area and the equipment area where the rails are to be fixed must be flat.

NOTE: Before the entrance of a vehicle to be used at the testing area, ensure that the vehicle wheels are not resting on the fixed points or remaining marks when re-aligning the headlamp test.

The tolerances for flatness for a DTP headlamp testing area are as follows:

Traveling Area: ± 5 mm over 3 m length

Equipment Area: ± 3 mm

Deposition of the site to these standards is the users responsibility.

#### 2. Fixing the Rails

Two rails of 2743 mm (9 ft) length, each secured to the floor by 10 mm Head (10 g) wood screws and plastic wallplugs are positioned at right angles to the test vehicle's line of travel at 387 mm (15 5/8 in) centres. The two rails must be levelled with each other, packed up as necessary, and re-checked after lightening down. Place the trolley on the rails with the grooved wheels towards the test vehicle and check for rock. The trolley is fitted with one eccentric wheel designed to eliminate rocking. This is set at the factory and should not require attention. See para. 5.1.1 adjustment is required in the final position the rails must be flat within ± 2 mm as stated in paragraph 2. When the vehicle tested, or any other traffic, will pass over the track, each rail must be fully supported along its entire length, by spacers as necessary. Care must be taken not to obstruct the passage of the trolley wheel bearings with spacers. It is helpful if 2 dots are painted on the floor at 90° to the trolley's tracks to facilitate the positioning of vehicles for testing.



#### 3. Assembling the Instrument

The lens is supplied in three separate assemblies which should be assembled as follows:

Place the instrument horizontally on the floor with the sliding bracket handle uppermost. Stand the base vertically on one edge so that the 4 bolts are furthest from the floor. Hold up the bottom casting of the column, take this and bring it towards the base, so that both are levelled up. Place one of the four hand plates over it with a washer, through one of the four plate holes and locate it in the appropriate tapped hole of the casting. Fit the remaining three screws and washers and tighten all four. Stand the base up on its wheels.

Place the instrument onto the sliding bracket and locate as the front end using the shoulder stop, washer and screw provided, which engages with a threaded hole at the foot of the instrument base plate. Insert the handwheel threaded end through the slot at the rear of the sliding bracket and locate in the threaded hole in the instrument base plate.

# Operators Manuals Tecalemit

**Richard Bailey**



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## **Table of Contents Operators Manuals Tecalemit**

1. Understanding the eBook Operators Manuals Tecalemit
  - The Rise of Digital Reading Operators Manuals Tecalemit
  - Advantages of eBooks Over Traditional Books
2. Identifying Operators Manuals Tecalemit
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Operators Manuals Tecalemit
  - User-Friendly Interface
4. Exploring eBook Recommendations from Operators Manuals Tecalemit

- Personalized Recommendations
- Operators Manuals Tecalemit User Reviews and Ratings
- Operators Manuals Tecalemit and Bestseller Lists
- 5. Accessing Operators Manuals Tecalemit Free and Paid eBooks
  - Operators Manuals Tecalemit Public Domain eBooks
  - Operators Manuals Tecalemit eBook Subscription Services
  - Operators Manuals Tecalemit Budget-Friendly Options
- 6. Navigating Operators Manuals Tecalemit eBook Formats
  - ePub, PDF, MOBI, and More
  - Operators Manuals Tecalemit Compatibility with Devices
  - Operators Manuals Tecalemit Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Operators Manuals Tecalemit
  - Highlighting and Note-Taking Operators Manuals Tecalemit
  - Interactive Elements Operators Manuals Tecalemit
- 8. Staying Engaged with Operators Manuals Tecalemit
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Operators Manuals Tecalemit
- 9. Balancing eBooks and Physical Books Operators Manuals Tecalemit
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Operators Manuals Tecalemit
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Operators Manuals Tecalemit
  - Setting Reading Goals Operators Manuals Tecalemit
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Operators Manuals Tecalemit

- Fact-Checking eBook Content of Operators Manuals Tecalemit
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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