


## Manual for SAB 128 and SAB 163 Mk4

The screw compressor and unit can be fitted with different equipment, depending on their functions and requirements.

Some of these equipment is described in this instruction manual even though they are **not** fitted on your particular unit.

A cross (x) in the following table indicates which variants that are fitted on your unit – with the compressor no stated below.

Compressor	<input type="checkbox"/> SAB 128	<input type="checkbox"/> SAB 163
Type of drive	<input type="checkbox"/> (Male drive)	<input type="checkbox"/> (Female drive)
Refrigerant	<input type="checkbox"/> R717	<input type="checkbox"/> R22      Other _____
Compressor no		
Designation		
Instrumentation	UNISAB II and manual regulation of the V <sub>i</sub> slide	
	UNISAB II and automatic regulation of the V <sub>i</sub> slide	
Oil cooling	Water-cooled oil cooler      OWRF/OWTF	
	Refrigerant-cooled oil cooler      OOSI	
	Refrigerant injection in compressor      HLI	
Economizer system (ECO-system)	Vessel type      HESS	
	Closed system and vessel type      EOSE	
	Open system and vessel type      SVER	
Ex-execution	Both compressor and unit are  safeguarded.	

# Operating Manual Sab 128 Hf

**James F. Reda, Stewart Reifler, Laura G.  
Thatcher**



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