

ring screws in 27 hrs (20 to 25) (See Note). Hydraulic lines, with pressure and check, must, after pressure is restored in paragraph 8.

HYDROSTATIC HAND PUMP

Early Models

4. BAK AND OVERHAUL. Remove cover from left hand side of instrument panel. Disconnect the hydraulic lines from hydrostatic hand pump and plug all openings to prevent entry of dirt. Between the two cap screws attaching hand pump, to mounting bracket and steering column, clean with wire and then replace rest of steering shaft (Fig. 1).

To disassemble, first thoroughly clean exterior of control unit. Remove cap screws attaching mounting pump to bracket of housing, then remove end cap (22) (Fig. 1), cover assembly (23), spacer plate (24) and drive link (25) (drive valve body). Remove screws retaining cap cover (7) and 26 off cover. Use a large nut with one end bent 90° to push shaft's valve plug from valve body as shown in Fig. 4. Remove shaft's valve seat using an Allen wrench. Then remove valve body and spring (Fig. 5). Carefully push control valve spool and cover assembly and handle of housing as shown in Fig. 10.

NOTE: Be careful when you clean and test. Parts are fit to extremely close tolerance and a handling motion may be required for withdrawal.

Fig. 1—Disassemble cap of hydrostatic steering hand pump and control valve assembly (22) to (25) and cap cover (7) to make clean

- 1. Cap
- 2. Cap screw
- 3. Cap screw
- 4. Cap screw
- 5. Cap screw
- 6. Cap screw
- 7. Cap screw
- 8. Cap screw
- 9. Cap screw
- 10. Cap screw
- 11. Cap screw
- 12. Cap screw
- 13. Cap screw
- 14. Cap screw
- 15. Cap screw
- 16. Cap screw
- 17. Cap screw
- 18. Cap screw
- 19. Cap screw
- 20. Cap screw
- 21. Cap screw
- 22. End cap
- 23. Cover assembly
- 24. Spacer plate
- 25. Drive link



Fig. 1—Cap and cover assembly (22) to (25) and cap cover (7) to make clean

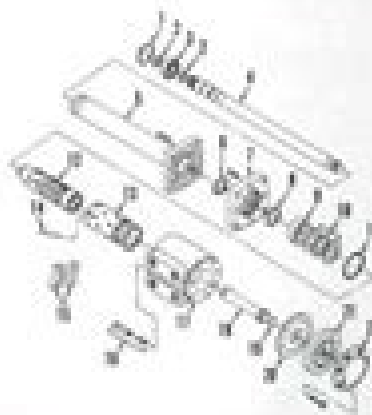


Fig. 2—Use a bent spring rod with a 90° bend at one end to force a plug about 1/4 inch (200) from cap cover (22) using thin cable loop as shown



Fig. 4—Pull off hand valve components (22) from valve body

Paragraph 8



Paragraph 9

Remove drive pin, drive spool and spool and sleeve in sleeve in Fig. 11. Remove retaining springs from spool.

Thoroughly clean all parts in suitable solvent and blow dry with compressed air. Inspect tapered surfaces for scoring or other damage and remove parts if necessary. It is permissible to sand the light scratches or burrs from seating surfaces of end cap (22) (Fig. 1), cover assembly (23), spacer plate (24) and valve body (25). Use 600 grit abrasive paper or tapping compound on a surface plate or piece of plate glass. Blow in clean solvent and blow dry after padding to complete. Refer to (22) and the valve body, spool (23) and sleeve (24) are available only as complete assemblies. Remove oil seal and oil "O" ring.

To reassemble, remove the disassembly procedure while using the following special instructions. Tighten check valve seat to a torque of 17 to 25 ft-lbs (2.4 to 3.4). Install retaining springs in spool in order of size with arrow toward the handle as shown in Fig. 11. Assemble valve spool into sleeve so retaining springs are at desired end of sleeve before drive pin. Lubricate parts with clean hydraulic oil, then install spool and sleeve into bottom end of valve body. Be sure that pin also in end of drive link is aligned with valley of inner cover as shown in Fig. 14. This will correctly "seat" pump retaining element for valve spool assembly. Be sure that end of drive link engages drive pin in valve spool. Then (22) (Fig. 1) will be



Fig. 11—Fasten spool and sleeve assembly and fasten cap of housing as shown



Fig. 12—Drive pin is polished from sleeve after retaining valve pin

Slide with surface of drive pin (22) when drive link is correctly installed. Install end cap (22) and tighten retaining cap screws evenly to 20 to 25 ft-lbs (2.4 to 3.4) ft-lbs. Install bracket housing (26) with channel on inside diameter facing up. Install cap cover (7) and tighten retaining cap screws evenly to 20 to 25 ft-lbs (2.4 to 3.4) ft-lbs.

Reinstall assembled unit and bleed air from system as outlined in paragraph 1.

Late Models

5. BAK AND OVERHAUL. Remove cover from instrument panel. Remove portions of hydraulic lines connected to hand pump to prevent contact. Thoroughly clean hydraulic lines and immediately plug all openings to prevent entry of dirt. Between the two cap screws attaching hand pump and to cap screw bracket and steering column. Remove cap screws retaining mounting column to instrument panel, then the steering column for disassembly and remove hand pump from source.

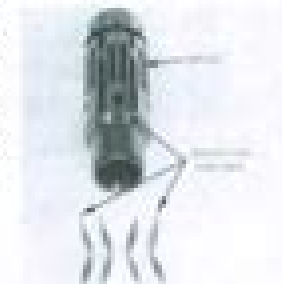


Fig. 13—Clean steering column (22) and cap cover (23) and cap cover (7) to make clean



Fig. 14—Be sure "O" ring, seal and housing are properly installed after reassembly

Place to disassemble, thoroughly clean the exterior of hand pump unit. Remove screws retaining end plate (22) (Fig. 1), then 26 off end plate, install seat cover (26), spacer (23), valve plate (24) and drive link (25). Remove disassembly screw and bolt (7). Slide spool (23) and sleeve (24) as an assembly from valve body. Between housing housing (22), ring (23), if necessary, clean housing assembly (22), "O" ring (23) and valve ring (24). Remove oil seal (24) from top of valve body. Push the drive pin (24) out of sleeve and spool, then slide the spool from the sleeve. Push the retaining springs (23) out of the end of valve spool.

The steering shaft's valve (23) is set in the factory to open at a pressure of 2000 to 2500 psi. Removal of check valve is not recommended as a suitable hydraulic hose tested is required to properly set steering pressure of valve.

Thoroughly clean all parts in a suitable solvent being careful not to scratch or mark polished surfaces of pump and control valve components. Inspect all parts for wear or damage and remove if necessary. If either the spool, sleeve or valve body is scored or being out, the steering valve must be replaced as a complete unit.

If tapered surfaces of valve body (23), valve plate (24), spacer cover (25) or end plate (22) are scored or rubbed, they should be removed. However, it is permissible to sand top very light scratches or burrs from these parts if needed. The 600 grit abrasive paper or tapping compound on a surface plate or piece of plate glass. Blow parts in clean solvent and blow dry after padding to complete. A valve repair kit is available which contains spools, seals and "O" rings necessary for reassembly of unit.

Lubricate parts with clean hydraulic oil during reassembly. To reassemble, remove the disassembly procedure while using the following special instructions. Assemble retaining springs into end of valve sleeve and spool in order of size with arrow toward the handle as shown in Fig. 11. Insert drive pin

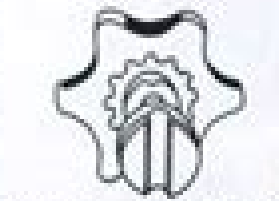
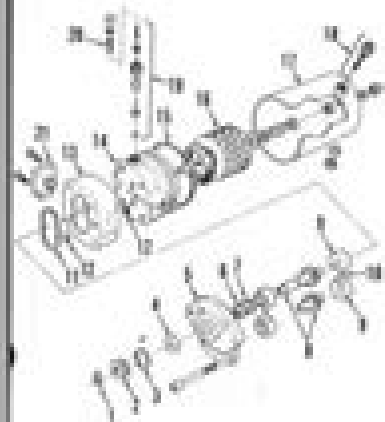


Fig. 15—After properly assembled, pin is end of drive link and align with a valley of inner cover as shown



- 1. Cap
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- 18. Cap screw
- 19. Cap screw
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