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## INJECTION PUMP

### Removal and Installation

FIG. 2D-06: Removing injector lines from injection pump and nozzles.

Remove nozzle leak off lines. Remove fuel lines.

**NOTE:** Cover all openings to prevent dust entry.

Remove bolts holding injection pump to timing gear case and remove injection pump assembly. Install injection pump as follows:



FIG. 2D-07: Align the notched line on the rear circumference of the injection pump gear with the notch line on the cam gear shafts as indicated in the center of the cam gear shafts. Align the cam gear shafts to the gear case. (See FIG. 2D-06 for Cam Gear Shaft Dead Center.)

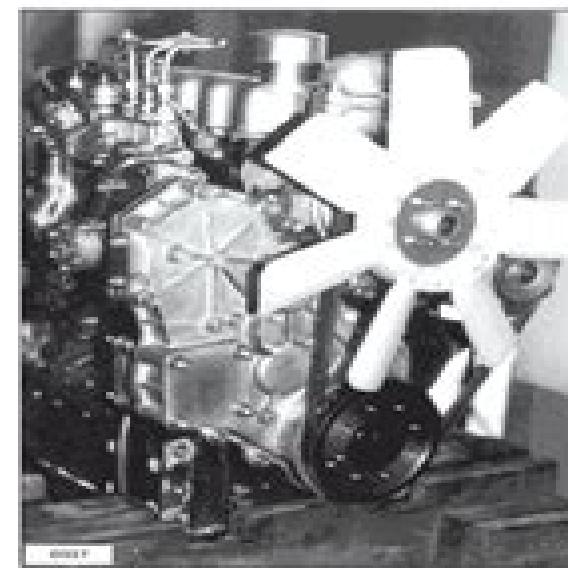


FIG. 2D-06

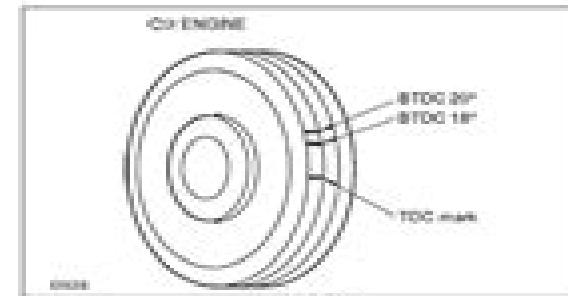


FIG. 2D-07

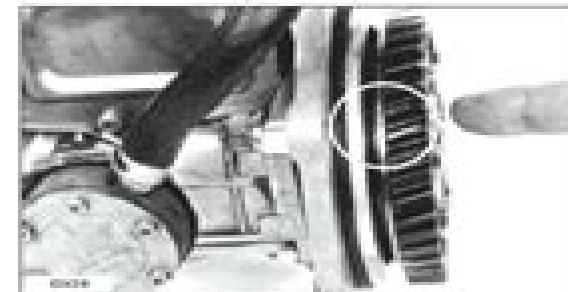


FIG. 2D-08

FIG. 2D-08: Insert the injection pump so that the notch line on the rear circumference on the injection pump gear is aligned with the mark shaped like an arrow point over the opening in the gear case.

After the injection pump has been installed on the engine, open the tappet chamber cover of the injection pump and check to see that the first plunger is in proper position to start injection.

Install fuel lines and injector lines. Check pump oil level. Bleed System.

# Mf 1240 Service Manual

**John G. Webster**

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