

Manual Mill Setup 221

Introduction to Mill Setup

Describe setup for the manual mill.

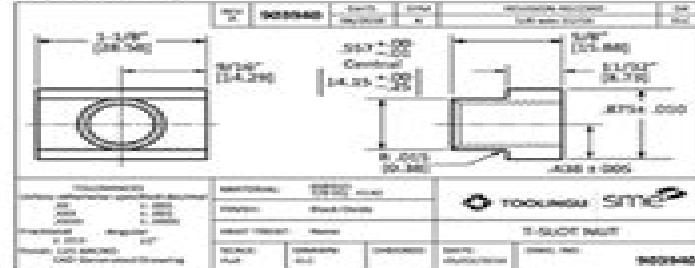
Milling is one of the most common [metal cutting](#) operations. A [milling machine](#), or **mill**, uses a rotating [multi-point tool](#) to produce features on a [workpiece](#). [Manual milling](#) requires an operator to control machine movements and adjust settings.

Before the machine is ready for operation, a machinist must complete a fair amount of preparation. Proper [setup](#) includes determining mill settings, aligning various mill components, and selecting [tooling](#) within the machining [parameters](#) of the cutting operation. An operator should have a solid understanding of the full details of a project as well as the potential dangers. All manual machining poses safety risks, and operators must take the proper precautions.

Any milling operation begins with a [blueprint](#). The blueprint is a design document that contains the part [specifications](#), including workpiece material, [surface finish](#), [heat treatment](#), and [tolerances](#). This information helps a machinist select the required materials, tools, and [workholding devices](#).



Manual Milling



Blueprint

Mill Setup Training Manual

Ralph Mosser Barnes

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