

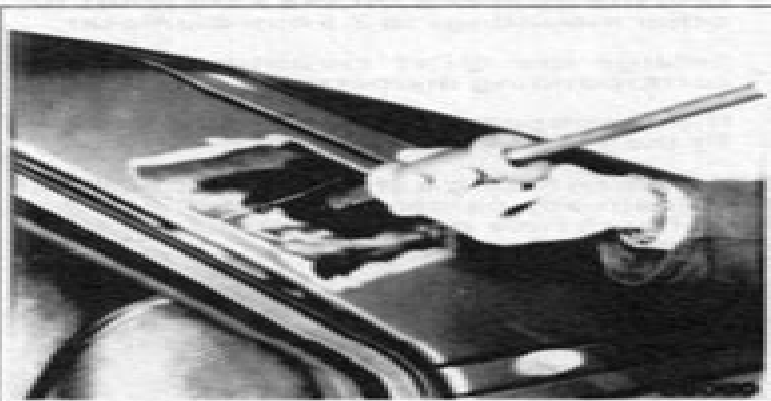
STRAIGHTENING USING AN IMPACT TOOL

When an external body component is slightly damaged in an area which it is difficult to reach from the interior, the repair may be carried out without having to strip, using an impact tool known as a "stud puller".

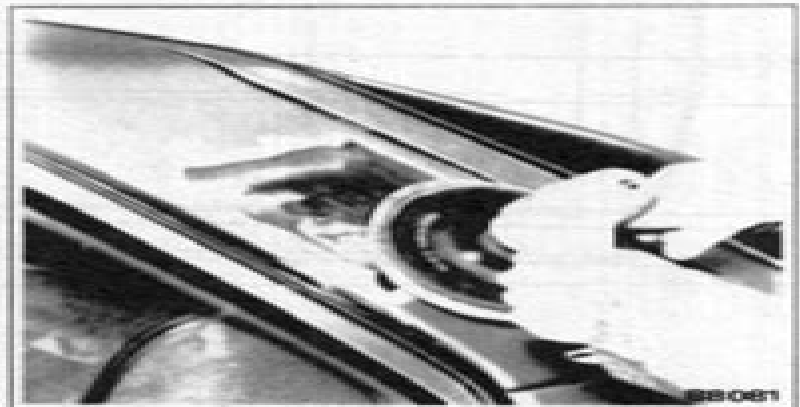
STRAIGHTENING METHOD

Lay bare the damaged section of the panel.

Weld the studs supplied with the equipment (copper plated steel).



Using the impact tool, grip each stud and gradually pull out the deformation so that it is as near as possible to the original curvature.



Cut off the studs flush with the panel using wire cutters. Grind down the remaining parts of the studs.

Apply body solder using a hot air torch equipped with a 300 nozzle or using a hot air apparatus (650 °).

NOTE : Welding studs on box section components involves laying bare the inner face at the appropriate location. To this end, a product to protect hollow sections must be injected internally after the exterior has been painted (consult the painting section).

Panel Beating Manual

United States. War Dept



Panel Beating Manual:

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