

	Nm	lbf ft
Flywheel to crankshaft:		
1.3 litre engine	60	44
1.4 and 1.6 (16SV and C16NZ) litre engines:	35	26
Stage 1	Angle tighten a further 30 to 45°	
Stage 2	Angle tighten a further 30 to 45°	
1.6 (16SH), 1.8 (18E) engines:	50	37
Stage 1	Angle tighten a further 25 to 35°	
Stage 2	Angle tighten a further 25 to 35°	
1.8 (18SE) and 2.0 litre engines:	65	48
Stage 1	Angle tighten a further 30 to 45°	
Stage 2	Angle tighten a further 30 to 45°	
Driveplate to crankshaft	60	44
Main bearing cap bolts:		
1.3 litre engine:	65	48
Bolts Part No. 11 082 602*		
Bolts Part No. 90 215 694:		
Stage 1	50	37
Stage 2	Angle tighten a further 45 to 60°	
1.6 (16SH) and 1.8 (18E) litre engine:	65	48
Bolts Part No. 90 215 047*		
Bolts Part No. 90 234 048:		
Stage 1	50	37
Stage 2	Angle tighten a further 45 to 60°	
1.4 and 1.6 (16SV and C16NZ) litre engines:	65	48
Stage 1	50	37
Stage 2	Angle tighten a further 45 to 60°	
1.8 (18SE) and 2.0 litre engines:	65	48
Stage 1	50	37
Stage 2	Angle tighten a further 40 to 50°	
<i>*Use these bolts only if the angle-tightening bolts are not available</i>		
Oil pump relief valve cap	30	22
Oil pressure switch	30	22
Oil pump bolts	6	4
Oil drain plug	45	33
Sump pan bolts	5	4
Big-end cap bolts:		
1.3, 1.4 and 1.6 (16SV and C16NZ) litre engines	28	21
Bolts with 15 mm thread length		
Bolts with 40 mm thread length:		
Stage 1	25	18
Stage 2	Angle tighten a further 30°	
1.6 (16SH) and 1.8 (18E) engines	45	33
1.8 (18SE) and 2.0 litre engines:	35	26
Stage 1	Angle tighten a further 45°	
Stage 2		
Cylinder head bolts:		
1.3, 1.4 litre and 1.6 (16SV and C16NZ) litre engines:	25	18
Stage 1	Angle tighten a further 60°	
Stage 2	Angle tighten a further 60°	
Stage 3	Angle tighten a further 30°	
Stage 4	Angle tighten a further 30°	
Warm the engine up to normal operating temperature then		
1.6 (16SH), 1.8 and 2.0 litre engines:	25	18
Stage 1	Turn bolt through 60°	
Stage 2	Turn bolt through 60°	
Stage 3	Turn bolt through 60°	
Stage 4	Angle tighten a further 30°	
Warm the engine up to normal operating temperature then		

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Padhraic Smyth

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