

Torque wrench settings		Nm	lbf ft
Flywheel to crankshaft:			
1.3 litre engine		60	44
1.4 and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		35	26
Stage 2		Angle tighten a further 30 to 45°	
1.6 (16SH), 1.8 (18E) engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 25 to 35°	
1.8 (18SE) and 2.0 litre engines:			
Stage 1		65	48
Stage 2		Angle tighten a further 30 to 45°	
Driveplate to crankshaft		60	44
Main bearing cap bolts:			
1.3 litre engine:			
Bolts Part No. 11 082 602*		65	48
Bolts Part No. 90 215 694:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.6 (16SH) and 1.8 (18E) litre engine:			
Bolts Part No. 90 215 047*		65	48
Bolts Part No. 90 234 048:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.4 and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.8 (18SE) and 2.0 litre engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 40 to 50°	
<i>*Use these bolts only if the angle-tightening bolts are not available</i>			
Oil pump relief valve cap		30	22
Oil pressure switch		30	22
Oil pump bolts		6	4
Oil drain plug		45	33
Sump pan bolts		5	4
Big-end cap bolts:			
1.3, 1.4 and 1.6 (16SV and C16NZ) litre engines			
Bolts with 15 mm thread length		28	21
Bolts with 40 mm thread length:			
Stage 1		25	18
Stage 2		Angle tighten a further 30°	
1.6 (16SH) and 1.8 (18E) engines		45	33
1.8 (18SE) and 2.0 litre engines:			
Stage 1		35	26
Stage 2		Angle tighten a further 45°	
Cylinder head bolts:			
1.3, 1.4 litre and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		25	18
Stage 2		Angle tighten a further 60°	
Stage 3		Angle tighten a further 60°	
Stage 4		Angle tighten a further 30°	
Warm the engine up to normal operating temperature then		Angle tighten a further 30°	
1.6 (16SH), 1.8 and 2.0 litre engines:			
Stage 1		25	18
Stage 2		Turn bolt through 60°	
Stage 3		Turn bolt through 60°	
Stage 4		Turn bolt through 60°	
Warm the engine up to normal operating temperature then		Angle tighten a further 30°	

# Opel Corsa Torque Settings

**Padhraic Smyth**

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

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1. Understanding the eBook Opel Corsa Torque Settings
  - The Rise of Digital Reading Opel Corsa Torque Settings
  - Advantages of eBooks Over Traditional Books
2. Identifying Opel Corsa Torque Settings
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Opel Corsa Torque Settings
  - User-Friendly Interface
4. Exploring eBook Recommendations from Opel Corsa Torque Settings
  - Personalized Recommendations
  - Opel Corsa Torque Settings User Reviews and Ratings
  - Opel Corsa Torque Settings and Bestseller Lists
5. Accessing Opel Corsa Torque Settings Free and Paid eBooks
  - Opel Corsa Torque Settings Public Domain eBooks
  - Opel Corsa Torque Settings eBook Subscription Services
  - Opel Corsa Torque Settings Budget-Friendly Options

6. Navigating Opel Corsa Torque Settings eBook Formats
  - ePub, PDF, MOBI, and More
  - Opel Corsa Torque Settings Compatibility with Devices
  - Opel Corsa Torque Settings Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Opel Corsa Torque Settings
  - Highlighting and Note-Taking Opel Corsa Torque Settings
  - Interactive Elements Opel Corsa Torque Settings
8. Staying Engaged with Opel Corsa Torque Settings
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Opel Corsa Torque Settings
9. Balancing eBooks and Physical Books Opel Corsa Torque Settings
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Opel Corsa Torque Settings
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Opel Corsa Torque Settings
  - Setting Reading Goals Opel Corsa Torque Settings
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Opel Corsa Torque Settings
  - Fact-Checking eBook Content of Opel Corsa Torque Settings
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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