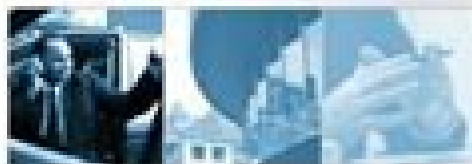


MELFA Basic IV commands

Action	Function	Command
Joint interpolation	Moves with joint interpolation to designated position	MOV P1
Linear interpolation	Moves with linear interpolation to designated position	MVS P1
Circular interpolation	Moves (360°) with 3D circular interpolation on designated circuit: start point → reference point → end point	MVC P1,P2,P1
	Moves with 3D circular interpolation on designated circuit: start point → reference point → end point	MVR P1,P2,P3
Hand open	Opens designated hand	HOPEN 1
Hand close	Closes designated hand	HCLOSE 1
Subroutine	Executes designated subroutine in program	GOSUB 200
Wait	Designates wait time and output signal pulse output time (0.01s unit)	DLY0.5
Input	Reads in general purpose input signal	M1=M_IN(1)
Output	Outputs general purpose output signal	M_OUT(1)=0
Branching	Branches unconditionally to designated position	GOTO120
	Branches according to designated conditions	IF M_IN(1)=1 THEN ELSE GOTO 20
Movement	Turns the servo power ON/OFF for all axis	SERVO ON/OFF



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New Frontiers in Manufacturing Engineering and Materials Processing Training and Learning III Jorge Salguero, Moisés Batista, Severo Raúl Fernández-Vidal, 2017-08-10 24th CUIET Selected peer reviewed papers from the Symposium on New Frontiers in Materials Processing and Manufacturing Engineering Teaching and Learning at the 24th University Educational Innovation Congress on Technical Education CUIET September 21 23 2016 Cadiz Spain

Advanced Information Technology in Education Khine Soe Thaung, 2012-02-03 The volume includes a set of selected papers extended and revised from the 2011 International Conference on Computers and Advanced Technology in Education With the development of computers and advanced technology the human social activities are changing basically Education especially the education reforms in different countries has been experiencing the great help from the computers and advanced technology Generally speaking education is a field which needs more information while the computers advanced technology and internet are a good information provider Also with the aid of the computer and advanced technology persons can make the education an effective combination Therefore computers and advanced technology should be regarded as an important media in the modern education Volume Advanced Information Technology in Education is to provide a forum for researchers educators engineers and government officials involved in the general areas of computers and advanced technology in education to disseminate their latest research results and exchange views on the

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