

# MELFA Basic IV commands

Action	Function	Command
Joint interpolation	Moves with joint interpolation to designated position	MOV P1
Linear interpolation	Moves with linear interpolation to designated position	MVS P1
Circular interpolation	Moves (360°) with 3D circular interpolation on designated circuit: start point → reference point → end point	MVC P1,P2,P1
	Moves with 3D circular interpolation on designated circuit: start point → reference point → end point	MVR P1,P2,P3
Hand open	Opens designated hand	HOPEN 1
Hand close	Closes designated hand	HCLOSE 1
Subroutine	Executes designated subroutine in program	GOSUB 200
Wait	Designates wait time and output signal pulse output time (0.01s unit)	DLY0.5
Input	Reads in general purpose input signal	M1=M_IN(1)
Output	Outputs general purpose output signal	M_OUT(1)=0
Branching	Branches unconditionally to designated position	GOTO120
	Branches according to designated conditions	IF M_IN(1)=1 THEN ELSE GOTO 20
Movement	Turns the servo power ON/OFF for all axis	SERVO ON/OFF



## Melfa Basic

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**Robot Manipulators** Agustín Jiménez, Basil M. Al Hadithi, 2010-03-01 This book presents the most recent research advances in robot manipulators. It offers a complete survey to the kinematic and dynamic modelling, simulation, computer vision, software engineering, optimization, and design of control algorithms applied for robotic systems. It is devoted for a large scale of applications such as manufacturing, manipulation, medicine, and automation. Several control methods are included such as optimal, adaptive, robust, force, fuzzy, and neural network control strategies. The trajectory planning is discussed in details for point to point and path motions control. The results obtained in this book are expected to be of great interest for researchers, engineers, scientists, and students in engineering studies and industrial sectors related to robot modelling, design, control, and application. The book also details theoretical, mathematical, and practical requirements for mathematicians and control engineers. It surveys recent techniques in modelling, computer simulation, and implementation of advanced and intelligent controllers.

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