

<b>MOV</b>	Moves the robot to the desired position by the shortest route
<b>MVS</b>	Moves the robot to the desired position by the linear interpolation
<b>HOPEN, HCLOSE</b>	Opens and closes the gripper
<b>DLY</b>	Countdown timer-timer
<b>IF THEN ELSE, WAIT</b>	Unconditional branching, conditional branching, waiting
<b>GOTO</b>	Moves the current program in the indicated line of code
<b>M_IN</b>	Input signals
<b>END</b>	End of one cycle of the program
<b>OVRD</b>	determines the speed that is set for the entire program and is displayed as a percentage relative to the maximum speed.

# Melfa Basic Iv Commands

**N Noddings**



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*Industrial Robotics ,2004*

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