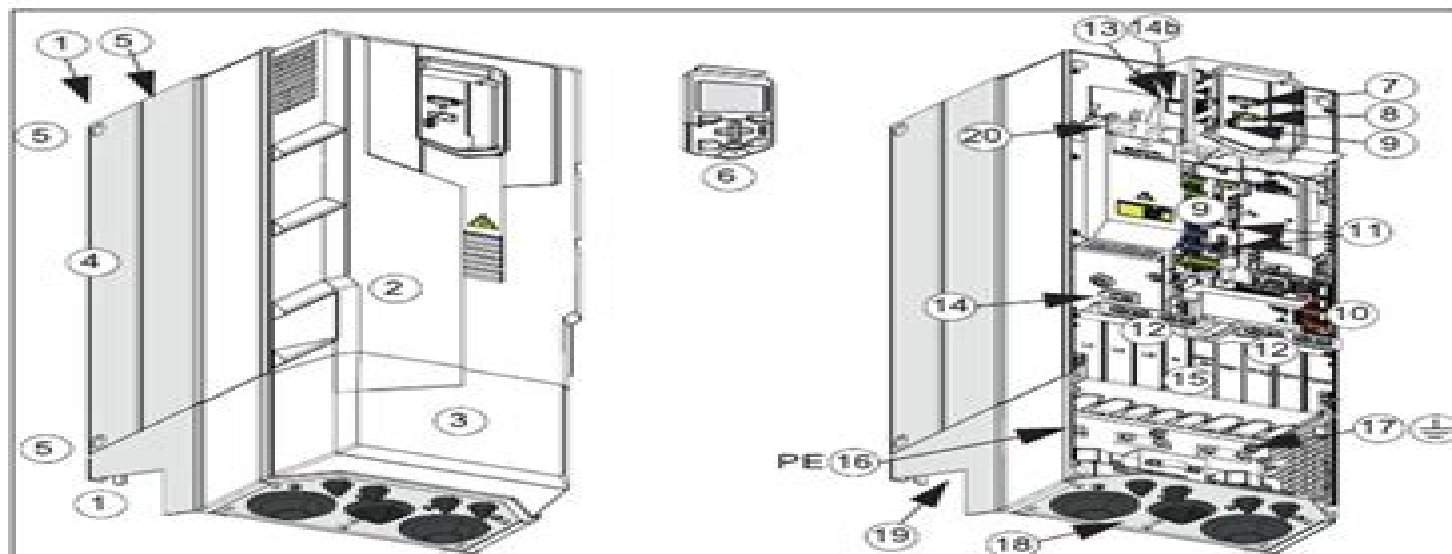


Frames R6...R9**R6 IP21 / UL Type 1**

The layout of a frame R6 drive is presented below. The constructions of frames R6...R9 differ to some extent.



1	Mounting points (6 pieces: 2 at the top, 2 at the bottom of the main part of the frame, 2 at the top of the cable box)
2	Cover
3	Cable/conduit box
4	Heatsink
5	Lifting holes (6 pieces)
6	Control panel
7	Control panel connection
8	Cold configuration connection for CCA-01
9	Power OK and Fault LEDs. See section <i>LEDs</i> (page 227).
10	I/O connections. See <i>External control connection terminals, frames R1...R5</i> (page 43).
11	Cable tie mounts for I/O cables
12	Clamps for I/O cable mechanical support

13	Varistor grounding screw (VAR), under the control panel platform. For disconnecting, see page 120 (IEC) or page 170 (North America).
14	Two EMC filter grounding screws, 14a: EMC (DC) under the control panel platform and 14b: (EMC (AC) at the left, above the shroud. For disconnecting, see page 120 (IEC) or page 170 (North America).
15	Shroud. Under the shroud: Input power connection (L1, L2, L3), motor connection (T1/U, T2/V, T3/W) and DC connection (UDC+, UDC-)
16	PE connection (power line)
17	Grounding connection (motor), under the shroud (15)
18	Cable entry
19	Main cooling fan
20	Auxiliary cooling fan

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J Dewey



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