

## Instrumentation NCCER Study Guide questions with correct answers

When inspecting a regulator control nitrogen pad system on a large storage tank and no

pressure is found what critical item besides a regulator should be checked? -

**CORRECT ANSWERS ✓✓** air supply

What type of service should Teflon paste never be used on? - **CORRECT**

**ANSWERS ✓✓** service oxygen lines. PTFE materials are not recommended for service on oxygen lines due to their anaerobic nature.

A. What is the principle behind how a solenoid valve opens? - **CORRECT**

**ANSWERS ✓✓** it consists of a valve body, a magnetic core attached to a valve stem, and a solenoid coil that works of inductance.

Which of the following gasses should be used to purge tubing and pipe after cleaning? - **CORRECT ANSWERS ✓✓** nitrogen

What is the final step in commissioning; what should be the final step? -

**CORRECT ANSWERS ✓✓** gathering all the documentation

In reference to PID controller, reset relates to which variable? - **CORRECT**

**ANSWERS ✓✓** reset or integral provides an output that is proportional to the time integral of the input. Eliminates offset.

# Nccer Instrumentation Study Guide

**D. A. Coggan**

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